

## Common performance specifications for CPU



Item	Specifications		Remark
	XEM-DN32H2/XEM-DN32HP, XEM-DP32H2/XEM-DP32HP		
Program control method	Cyclic execution of stored program, Time-driven interrupt, Process-driven interrupt		
I/O control method	Batch processing by simultaneous scan (Refresh method), Directed by program instruction		
Program language	LD (Ladder Diagram), Instruction List, SFC (Sequential Function Chart) ST(Structured Text)		
Number of instructions	Operator	18	
	Basic function	136+Real number operation function	
	Basic function block	43	
	Dedicated function block	Special function dedicated function	
Processing speed (Basic instruction)	40ns/step		
Program capacity	384KB		
Max. I/O points	256 points (Main + Expansion 7 stages)		
Data area	Automatic variable (A)	64KB (All area retain setting available)	
	Input variable (I)	2 KB (%IX15.15.63)	
	Output variable (Q)	2 KB (%QX15.15.63)	
	M	32KB (All area retain setting available)	
	R	32KB (2block)	
	W	64KB	
	F	4KB	
	K	8KB	
	L	8KB	
	U	576KB	
		N0000 ~ N10239 (10,240 word)	
Total program	256		
Initial task	Initial task	1	
	Cyclic task	Max 16	
	I/O task	Max 8	
	Internal device task	Max 16	
	High speed counter task	Max 4	
	Positioning task	1	
Operation mode	RUN, STOP, DEBUG		
Self-diagnosis function	Detects errors of scan time, memory, I/O and power supply		
Program port	USB 1 channel		
Back-up method	Latch area setting in basic parameter		
Internal consumption current	540mA		
Weight	134g		