## **SIEMENS**

## **Data sheet**

## 6ES7672-8FC01-0YG0



Dreduct type designation	CDI 145000 F
Product type designation	CPU 1508S F
Software version	V21.9
Product function	V 19149 / 19149
• I&M data	Yes; I&M0 to I&M3
Engineering with	1/47
STEP 7 TIA Portal configurable/integrated from version	V17
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
• integrated (for program)	12.5 Mbyte
• integrated (for data)	100 Mbyte
integrated (for CPU function library of CPU Runtime)	50 Mbyte
Load memory	
• integrated (on PC mass storage)	1 024 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
with non-volatile memory	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
<ul><li>Number, max.</li></ul>	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
<ul><li>Number, max.</li></ul>	5 998; Number range: 1 to 65535
Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
Size, max.	1 024 kbyte
ОВ	
• Size, max.	1 024 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100

<ul> <li>Number of time alarm OBs</li> </ul>	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of asynchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	04.11.4.0
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
• Number	2 048
Retentivity	
·	Yes
— adjustable	165
IEC timer	A constant the three transfers of the second
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC427D, IPC477D, IPC427E, IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.	
Retentive data area (incl. timers, counters, flags), max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  • Size, max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  • Size, max.  • Number of clock memories	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte  8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  • Size, max.  • Number of clock memories  Data blocks  • Retentivity adjustable	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte  8; in 1 memory byte  Yes
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  • Size, max.  • Number of clock memories  Data blocks  • Retentivity adjustable  • Retentivity preset	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte  8; in 1 memory byte  Yes
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  • Size, max.  • Number of clock memories  Data blocks  • Retentivity adjustable  • Retentivity preset  Local data  • per priority class, max.  Address area  Number of IO modules	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  • Size, max.  • Number of clock memories  Data blocks  • Retentivity adjustable  • Retentivity preset  Local data  • per priority class, max.  Address area  Number of IO modules  I/O address area	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable  Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
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Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of DP masters	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration  Number of DP masters  via PC interfaces	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration  Number of DP masters  via PC interfaces  Number of IO Controllers	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max.  Number of clock memories  Data blocks  Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration  Number of DP masters  via PC interfaces  Number of IO Controllers  via PC interfaces	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of IO Controllers via PC interfaces  Time of day  Clock	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32  20  1  1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of DP masters via PC interfaces  Number of IO Controllers via PC interfaces  Time of day  Clock Type	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32  20  1  1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters via PC interfaces  Number of day  Clock Type Deviation per day, max.	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32  20  1  1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max.  Extended retentive data area (incl. timers, counters, flags), max.  Flag  Size, max. Number of clock memories  Data blocks Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of DP masters via PC interfaces  Number of IO Controllers via PC interfaces  Time of day  Clock Type	IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D  100 Mbyte; When using PC mass storage for retentive data  16 kbyte 8; in 1 memory byte  Yes No  64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte 32  20  1  1; any combination of RT or IRT interfaces

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Clock synchronization	Ven
• supported	Yes
• to DP, master	No
on Ethernet via NTP	Yes
on Windows clock, slave	Yes
Interfaces	
Number of interfaces	3
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface type	CP 1625
Number of connections	192
Interface types	
• RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
<ul> <li>Number of ports</li> </ul>	2
• integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
<ul> <li>Isochronous mode</li> </ul>	Yes
<ul> <li>Direct data exchange</li> </ul>	Yes; Requirement: IRT and isochronous mode (MRPD optional)
<ul> <li>shortest clock pulse</li> </ul>	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
— Number of connectable IO Devices, max.	256; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total
<ul> <li>Of which IO devices with IRT, max.</li> </ul>	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	

Innute may	16 kbyte
— Inputs, max. — Outputs, max.	16 kbyte
— Outputs, max.  PROFINET IO Device	10 hbyte
Services	
— Isochronous mode	No
— isociironous mode — IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
— Asset management record	Yes
2. Interface	Only and DDOEINET / IE interferes VO of the OliMATIO IDO Just a Onio million
Interface type	Onboard PROFINET / IE interface X2 of the SIMATIC IPC, Intel Springville i210T
Number of connections	192
Interface types	
• RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
<ul> <li>Number of ports</li> </ul>	1
integrated switch	No
Protocols	
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Number of connectable IO Devices for RT, max.	128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total
— of which in line, max.	128
Number of IO Devices that can be simultaneously	8
activated/deactivated, max.	
<ul> <li>Number of IO Devices per tool, max.</li> </ul>	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
Asset management record	Yes
3. Interface	
Interface type	PROFIBUS with CP 5622, CP 5622 onboard
Number of connections	44
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
	160
PROFIBUS DP master	

Number of DP slaves, max.	64
Services	04
— Equidistance	No
Isochronous mode	No
Address area	INC
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
·	o kbyte
4. Interface	DDOEIDHOth OD FOOD
Interface type	PROFIBUS with CP 5623
Number of connections	44
Interface types	Von
• RS 485	Yes
Protocols  - PROFIBLIS DR mostor	Von
PROFIBUS DP days	Yes No
PROFIBUS DP slave     SIMATIC communication	
	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	405
Number of DP slaves, max.  Services	125
Services	No
— Equidistance	No
— Isochronous mode	No
Address area	Okhoda
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Protocols	
PROFIsafe	Yes
Number of connections	
Number of connections, max.	192
Number of connections reserved for ES/HMI/web	10
Number of S7 routing paths	16
Redundancy mode	
Media redundancy	
— MRP	Yes
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
— Number of stations in the ring, max.	50
SIMATIC communication	
PG/OP communication	Yes
• S7 routing	Yes
S7 communication, as server	Yes
<ul> <li>S7 communication, as client</li> </ul>	
	Yes
User data per job, max.	Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
User data per job, max.  Open IE communication	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
User data per job, max.  Open IE communication  TCP/IP	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte
User data per job, max.  Open IE communication  TCP/IP  — Data length, max.  ISO-on-TCP (RFC1006)	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  UDP multicast	64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625)
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP	Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS  SNMP	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS  SNMP  DCP	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP  Dota length, max.  UDP multicast  DHCP  DNS  SNMP  DCP  LLDP	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS  SNMP  DCP  LLDP  Web server	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS  SNMP  DCP  LLDP  Web server  HTTP	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS  SNMP  DCP  LLDP  Web server  HTTP  HTTPS	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS  SNMP  DCP  LLDP  Web server  HTTP  HTTPS  OPC UA	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes
User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.  UDP  Data length, max.  UDP multicast  DHCP  DNS  SNMP  DCP  LLDP  Web server  HTTP  HTTPS	Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes Yes

— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul> <li>User authentication</li> </ul>	Yes; "anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	40
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
<ul><li>User authentication</li></ul>	Yes; "anonymous" or by user name & password
<ul><li>Number of sessions, max.</li></ul>	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
Number of registerable nodes, max.	50 000
Number of subscriptions per session, max.	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul><li>— Number of server methods, max.</li><li>— Number of inputs/outputs per server method, max.</li></ul>	100 20
Number of imputs/outputs per server method, max.      Number of monitored items, recommended max.	10 000; for 1 s sampling interval and 1 s send interval
Number of server interfaces, max.	10
Number of nodes for user-defined server interfaces, max.	30 000
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
	5 000
Number of simultaneously active program alarms	1 000
Number of simultaneously active program alarms  • Number of program alarms	
,	1 000
<ul> <li>Number of program alarms</li> <li>Number of alarms for system diagnostics</li> <li>Number of alarms for motion technology objects</li> </ul>	1 000 1 000
Number of program alarms     Number of alarms for system diagnostics     Number of alarms for motion technology objects  Test commissioning functions	1 000 1 000 200 160
Number of program alarms     Number of alarms for system diagnostics     Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems
Number of program alarms     Number of alarms for system diagnostics     Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously
Number of program alarms Number of alarms for system diagnostics Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes 8
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes 8
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes 8
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Status/control variable  Variables  Number of variables, max.	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes 8  Yes Inputs, outputs, memory bits, DB, times, counters
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes 8  Yes Inputs, outputs, memory bits, DB, times, counters
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control  Variables  Number of variables, max.  — of which status variables, max.  — of which control variables, max.	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes 8  Yes Inputs, outputs, memory bits, DB, times, counters
Number of program alarms  Number of alarms for system diagnostics  Number of alarms for motion technology objects  Test commissioning functions  Joint commission (Team Engineering)  Status block  Single step  Number of breakpoints  Status/control  Status/control variable  Variables  Number of variables, max.  — of which status variables, max.	1 000 1 000 200 160  Yes; Parallel online access possible for up to 10 engineering systems Yes; up to 8 simultaneously Yes 8  Yes Inputs, outputs, memory bits, DB, times, counters

- Farsing variable -	lanuta autauta
• Forcing, variables	Inputs, outputs
Number of variables, max.  Discussible buffers	200
Diagnostic buffer	
• present	Yes
Number of entries, max.	1 000
— of which powerfail-proof	300
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
• ERROR LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
MAINT LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	4 800
<ul> <li>Required Motion Control resources</li> </ul>	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	30; On IPC427E, Intel Xeon processor
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	60; On IPC427E, Intel Xeon processor
Controller	
<ul><li>PID_Compact</li></ul>	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	
Low demand mode: PFDavg in accordance with  SIL3	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Hardware requirement	
Hardware required	SIMATIC IPC4x7E, IPC627D, IPC677D, IPC827D, configurations with NVRAM
	required; IPC6x7E, IPC847E
Processor	No
Single-core processor      Single-core processor with human threading.	No No
Single-core processor with hyper-threading	No
Multi-core processor	Yes
Multi-core processor with hyper-threading	Yes
<ul> <li>occupied cores</li> </ul>	1; For multicore processors with activated Hyper-Threading, one complete physical core is reserved for the CPU 1507S
Memory	F. 1, 5.1.2. 6516 16 16 16 16 16 16 16 16 16 16 16 16 1
Work memory, min.	8 Gbyte
Hard disk memory required for installation	720 Mbyte
• •	
Temporary hard disk memory for installation	230 Mbyte

<ul> <li>Hard disk memory required at runtime</li> </ul>	1 000 Mbyte
Operating systems	
Runs under operating system	
• Windows 7	Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedded Standard 7 with delivery image of the SIMATIC IPC
• Windows 10	Yes; Windows 10 Enterprise 2016 LTSB, 64-bit, MUI on IPC2x7E, IPC6x7D, IPC8x7D; Windows 10 Enterprise 2019 LTSC 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7E, IPC8x7E
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
<ul> <li>Protection level: Write protection for Failsafe</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
<ul> <li>lower limit</li> </ul>	adjustable minimum cycle time
upper limit	adjustable maximum cycle time
Open Development interfaces	
Size of ODK SO file, max.	9.8 Mbyte

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