## **SIEMENS**

## **Data sheet**

6ES7672-8AC01-0YG0



General information	
Product type designation	CPU 1508S
Software version	V21.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Engineering with	
<ul> <li>STEP 7 TIA Portal configurable/integrated from version</li> </ul>	V17
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
<ul><li>integrated (for program)</li></ul>	10 Mbyte
• integrated (for data)	100 Mbyte
• integrated (for CPU function library of CPU Runtime)	50 Mbyte
Load memory	
• integrated (on PC mass storage)	1 024 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
with non-volatile memory	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
<ul><li>Number, max.</li></ul>	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
<ul><li>Number, max.</li></ul>	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	100

<ul> <li>Number of time alarm OBs</li> </ul>	
• Number of time alaim Obs	20
<ul> <li>Number of delay alarm OBs</li> </ul>	20
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	20
<ul> <li>Number of process alarm OBs</li> </ul>	50
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3
<ul> <li>Number of isochronous mode OBs</li> </ul>	1
<ul> <li>Number of technology synchronous alarm OBs</li> </ul>	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	2 040
•	Yes
— adjustable  IEC counter	
Number	Any (only limited by the main memory)
	Any tony inniced by the main memory)
Retentivity	Von
— adjustable	Yes
S7 times	2.049
Number  Petentivity	2 048
Retentivity	V
— adjustable	Yes
IEC timer	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC427D, IPC477D, IPC427E, IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Extended retentive data area (incl. timers, counters, flags), max.	100 Mbyte; When using PC mass storage for retentive data
Flag	
• Size, max.	16 kbyte
<ul> <li>Number of clock memories</li> </ul>	8; in 1 memory byte
Data blocks	
Data blocks  ● Retentivity adjustable	Yes
	Yes No
Retentivity adjustable	
<ul><li>Retentivity adjustable</li><li>Retentivity preset</li></ul>	
Retentivity adjustable     Retentivity preset Local data	No
<ul> <li>Retentivity adjustable</li> <li>Retentivity preset</li> <li>Local data</li> <li>per priority class, max.</li> </ul>	No
Retentivity adjustable     Retentivity preset  Local data     per priority class, max.  Address area	No 64 kbyte; max. 16 KB per block
Retentivity adjustable     Retentivity preset Local data     per priority class, max.  Address area  Number of IO modules	No 64 kbyte; max. 16 KB per block
Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules I/O address area	No 64 kbyte; max. 16 KB per block 8 192
<ul> <li>Retentivity adjustable</li> <li>Retentivity preset</li> <li>Local data</li> <li>per priority class, max.</li> <li>Address area</li> <li>Number of IO modules</li> <li>I/O address area</li> <li>Inputs</li> </ul>	No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules I/O address area Inputs Outputs	No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentivity adjustable Retentivity preset  Local data per priority class, max.  Address area  Number of IO modules  I/O address area Inputs Outputs  Subprocess images Number of subprocess images, max.	No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules I/O address area  Inputs Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration	No 64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems	No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of DP masters	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces	No 64 kbyte; max. 16 KB per block  8 192  32 kbyte 32 kbyte
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules I/O address area  Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces  Number of IO Controllers	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules I/O address area  Inputs  Outputs  Subprocess images  Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces  Number of IO Controllers  via PC interfaces	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs Outputs Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces  Number of day  Time of day	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules  I/O address area  Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces  Number of day  Clock	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32  20  1  2; any combination of RT or IRT interfaces
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules I/O address area  Inputs Outputs Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces  Time of day  Clock Type	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32  20  1  2; any combination of RT or IRT interfaces  Software clock, synchronizable, no battery backup
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules I/O address area  Inputs Outputs  Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces  Number of day  Clock Type Deviation per day, max.	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32  20  1  2; any combination of RT or IRT interfaces
Retentivity adjustable Retentivity preset  Local data  per priority class, max.  Address area  Number of IO modules I/O address area  Inputs Outputs Subprocess images Number of subprocess images, max.  Hardware configuration  Number of distributed IO systems  Number of DP masters  via PC interfaces  Time of day  Clock Type	No  64 kbyte; max. 16 KB per block  8 192  32 kbyte  32 kbyte  32  20  1  2; any combination of RT or IRT interfaces  Software clock, synchronizable, no battery backup

Clock synchronization	
• supported	Yes
• to DP, master	No
• on Ethernet via NTP	Yes
on Windows clock, slave	Yes
Interfaces	
Number of interfaces	3
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface type	CP 1625
Number of connections	192
Interface types	
RJ 45 (Ethernet)	Yes
<ul> <li>Transmission rate, max.</li> </ul>	100 Mbit/s
<ul> <li>Industrial Ethernet status LED</li> </ul>	Yes
<ul> <li>Number of ports</li> </ul>	2
integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
<ul> <li>PROFINET IO Controller</li> </ul>	Yes
PROFINET IO Device	Yes
<ul> <li>SIMATIC communication</li> </ul>	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
<ul> <li>shortest clock pulse</li> </ul>	500 μs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
— Number of connectable IO Devices, max.	256; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total
— Of which IO devices with IRT, max.	64
<ul> <li>Number of connectable IO Devices for RT, max.</li> </ul>	256
— of which in line, max.	256
<ul> <li>Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
<ul><li>— Number of IO Devices per tool, max.</li><li>— Updating times</li></ul>	The minimum value of the update time also depends on communication share
	set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	g
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 µs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu$ s: 375 $\mu$ s, 625 $\mu$ s 3 875 $\mu$ s)
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms

Address area	
— Inputs, max.	16 kbyte
— Outputs, max.	16 kbyte
PROFINET IO Device	
Services	
<ul> <li>Isochronous mode</li> </ul>	No
— IRT	Yes
— PROFlenergy	Yes
<ul> <li>Prioritized startup</li> </ul>	Yes
— Shared device	Yes
<ul> <li>Number of IO Controllers with shared device, max.</li> </ul>	4
Asset management record	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2 of the SIMATIC IPC, Intel Springville
interface type	i210T
Number of connections	192
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
Industrial Ethernet status LED	Yes
Number of ports	1
• integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy     PROFINET IO Controller	No
Services	
— Isochronous mode	No
— IRT	No V
— PROFlenergy	Yes
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total
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<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)  128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total  128  8
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<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128 8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of
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— PROFlenergy — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max.  — Number of IO Devices that can be simultaneously activated/deactivated, max.  — Number of IO Devices per tool, max.  — Updating times  Address area — Inputs, max.	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
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<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>Address area</li> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>PROFINET IO Device</li> <li>Services</li> <li>— Isochronous mode</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  8 kbyte
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>Address area</li> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>PROFINET IO Device</li> <li>Services</li> <li>— Isochronous mode</li> <li>— IRT</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  8 kbyte
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<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>Address area</li> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>PROFINET IO Device</li> <li>Services</li> <li>— Isochronous mode</li> <li>— IRT</li> <li>— PROFlenergy</li> <li>— Shared device</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  No No No Yes Yes
— PROFlenergy — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times  Address area — Inputs, max. — Outputs, max. — Outputs, max.  PROFINET IO Device  Services  — Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max.	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  No No Yes Yes Yes
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>Address area</li> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>PROFINET IO Device</li> <li>Services</li> <li>— Isochronous mode</li> <li>— IRT</li> <li>— PROFlenergy</li> <li>— Shared device</li> <li>— Number of IO Controllers with shared device, max.</li> <li>— Asset management record</li> <li>3. Interface</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)  128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total  128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  No No Yes Yes Yes 4 Yes
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>Address area</li> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>— PROFINET IO Device</li> <li>Services</li> <li>— Isochronous mode</li> <li>— IRT</li> <li>— PROFlenergy</li> <li>— Shared device</li> <li>— Number of IO Controllers with shared device, max.</li> <li>— Asset management record</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total 128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  No No Yes Yes Yes
<ul> <li>— PROFlenergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> <li>Address area</li> <li>— Inputs, max.</li> <li>— Outputs, max.</li> <li>— PROFINET IO Device</li> <li>Services</li> <li>— Isochronous mode</li> <li>— IRT</li> <li>— PROFlenergy</li> <li>— Shared device</li> <li>— Number of IO Controllers with shared device, max.</li> <li>— Asset management record</li> <li>3. Interface</li> <li>Interface type</li> <li>Number of connections</li> </ul>	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)  128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total  128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  No No Yes Yes Yes 4 Yes
— PROFlenergy — Prioritized startup  — Number of connectable IO Devices for RT, max.  — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times  Address area — Inputs, max. — Outputs, max. — Outputs, max.  PROFINET IO Device  Services — Isochronous mode — IRT — PROFlenergy — Shared device — Number of IO Controllers with shared device, max. — Asset management record  3. Interface Interface type	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)  128; the maximal amount of supported devices on all interfaces (PN/PB) is 384 in total  128  8  The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data  8 kbyte  No No Yes Yes Yes 4 Yes

Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
Number of DP slaves, max.	64
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
4. Interface	
Interface type	PROFIBUS with CP 5623
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Protocols	
PROFIsafe	No
Number of connections	
<ul> <li>Number of connections, max.</li> </ul>	192
	192
Number of connections reserved for ES/HMI/web	10
Number of connections reserved for ES/HMI/web	10
<ul><li>Number of connections reserved for ES/HMI/web</li><li>Number of S7 routing paths</li></ul>	10
<ul> <li>Number of connections reserved for ES/HMI/web</li> <li>Number of S7 routing paths</li> <li>Redundancy mode</li> </ul>	10
Number of connections reserved for ES/HMI/web     Number of S7 routing paths  Redundancy mode  Media redundancy	10 16
Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP	10 16 Yes
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy	10 16  Yes Yes; Requirement: IRT
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  — MRP  — MRPD	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  — MRP  — MRPD  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  - MRP  - MRPD  - Switchover time on line break, typ.  - Number of stations in the ring, max.  SIMATIC communication  PG/OP communication	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  — MRP  — MRPD  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  — MRP  — MRPD  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Number of connections reserved for ES/HMI/web Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP  Data length, max.	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte
Number of connections reserved for ES/HMI/web Number of S7 routing paths  Redundancy mode  Media redundancy  — MRP  — MRPD  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing S7 routing S7 communication, as server S7 communication, as client User data per job, max.  Open IE communication  TCP/IP  — Data length, max.  ISO-on-TCP (RFC1006)  — Data length, max.  UDP	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes
Number of connections reserved for ES/HMI/web  Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte
Number of connections reserved for ES/HMI/web Number of S7 routing paths  Redundancy mode  Media redundancy  — MRP  — MRPD  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing S7 routing S7 communication, as server S7 communication, as client User data per job, max.  Open IE communication  TCP/IP  — Data length, max.  ISO-on-TCP (RFC1006)  — Data length, max.  UDP  — Data length, max.	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 65 kbyte Yes 66 kbyte Yes 66 kbyte Yes 66 kbyte Yes 67 kbyte Yes 68 kbyte Yes
Number of connections reserved for ES/HMI/web Number of S7 routing paths  Redundancy mode  Media redundancy  — MRP  — MRPD  — Switchover time on line break, typ.  — Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  S7 routing S7 routing S7 communication, as server S7 communication, as client User data per job, max.  Open IE communication  TCP/IP  — Data length, max.  ISO-on-TCP (RFC1006)  — Data length, max.  UDP  — Data length, max.  UDP  — Data length, max.  — UDP multicast  DHCP	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 65 kbyte Yes 66 kbyte Yes 66 kbyte Yes 67 kbyte Yes 68 kbyte Yes 69 kbyte Yes 60 kbyte Yes
Number of connections reserved for ES/HMI/web Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 7 kbyte Yes 96 Which max. 5 via CP 1625) Yes Yes
Number of connections reserved for ES/HMI/web Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  PG/OP communication, as server  S7 routing  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  SNMP	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 65 kbyte Yes 76 kbyte
Number of connections reserved for ES/HMI/web Number of S7 routing paths  Redundancy mode  Media redundancy  MRP  MRPD  Switchover time on line break, typ.  Number of stations in the ring, max.  SIMATIC communication  PG/OP communication  PG/OP communication  S7 routing  S7 communication, as server  S7 communication, as client  User data per job, max.  Open IE communication  TCP/IP  Data length, max.  ISO-on-TCP (RFC1006)  Data length, max.  UDP  Data length, max.	Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50  Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes  Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 65 kbyte Yes 66 kbyte Yes 76 kbyte Yes 77 kbyte Yes 78 multicast circuits (of which max. 5 via CP 1625) Yes Yes

• HTTP	Yes
• HTTPS	Yes
OPC UA	165
Runtime license required	Yes; "Large" license required
OPC UA Client	Yes; Data access (read, write), method call
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
<ul> <li>Number of connections, max.</li> </ul>	40
<ul> <li>Number of nodes of the client interfaces, recommended max.</li> </ul>	5 000
<ul> <li>Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max.</li> </ul>	300
<ul> <li>Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.</li> </ul>	20
<ul> <li>Number of elements for one call of OPC_UA_MethodGetHandleList, max.</li> </ul>	100
<ul> <li>Number of simultaneous calls of the client instructions for session management, per connection, max.</li> </ul>	1
<ul> <li>Number of simultaneous calls of the client instructions for data access, per connection, max.</li> </ul>	5
<ul> <li>Number of registerable nodes, max.</li> </ul>	5 000
<ul> <li>Number of registerable method calls of OPC_UA_MethodCall, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs when calling OPC_UA_MethodCall, max.</li> </ul>	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
<ul> <li>Application authentication</li> </ul>	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
— Number of sessions, max.	64
<ul> <li>Number of accessible variables, max.</li> </ul>	200 000
<ul> <li>Number of registerable nodes, max.</li> </ul>	50 000
<ul> <li>Number of subscriptions per session, max.</li> </ul>	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
<ul> <li>Number of server methods, max.</li> </ul>	100
<ul> <li>Number of inputs/outputs per server method, max.</li> </ul>	20
<ul> <li>Number of monitored items, recommended max.</li> </ul>	10 000; for 1 s sampling interval and 1 s send interval
<ul> <li>Number of server interfaces, max.</li> </ul>	10
<ul> <li>Number of nodes for user-defined server interfaces, max.</li> </ul>	30 000
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of configurable program messages, max.  Number of loadable program messages in RUN, max.	5 000
Number of loadable program messages in Roin, max.  Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
Number of program alarms     Number of alarms for system diagnostics	200
Number of alarms for system diagnostics     Number of alarms for motion technology objects	160
Test commissioning functions	100
· · · · · · · · · · · · · · · · · · ·	Voc. Parallel poline access a casible for up to 40 and a casible for up to
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	V
Status/control variable	Yes
<ul><li>Variables</li></ul>	Inputs, outputs, memory bits, DB, times, counters

Number of variables, max.	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
<ul><li>Forcing</li></ul>	Yes
<ul><li>Forcing, variables</li></ul>	Inputs, outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
<ul> <li>Number of entries, max.</li> </ul>	1 000
— of which powerfail-proof	300
Traces	
<ul> <li>Number of configurable Traces</li> </ul>	4
<ul> <li>Memory size per trace, max.</li> </ul>	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D,
• ERROR LED	IPC677D/E Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D,
MAINT LED	IPC677D/E Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D,
···· ···· · · · · · · · · · · · · · ·	IPC677D/E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
<ul> <li>Number of available Motion Control resources for technology objects</li> </ul>	4 800
Required Motion Control resources	
	40
— per speed-controlled axis	80
— per positioning axis	
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
<ul> <li>Positioning axis</li> </ul>	
<ul> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> </ul>	30; On IPC427E, Intel Xeon processor
<ul> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul>	60; On IPC427E, Intel Xeon processor
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Hardware requirement	
Hardware required	SIMATIC IPC4x7E, IPC6x7D/E, IPC8x7D/E
Processor	
Single-core processor	No
Single-core processor with hyper-threading	No
Multi-core processor	Yes
Multi-core processor with hyper-threading	Yes
occupied cores	1; For multicore processors with activated Hyper-Threading, one complete
- occupied cores	physical core is reserved for the CPU 1507S
Memory	
Work memory, min.	8 Gbyte
Hard disk memory required for installation	720 Mbyte
Temporary hard disk memory for installation	230 Mbyte
Hard disk memory required at runtime	1 000 Mbyte
Operating systems	
Runs under operating system	
Windows 7	Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedded
→ VVIIIGOVVO I	100, 1 Totosolonai, Enterprise, Olumate (02 bit and 04 bit), Williams Embedded

Standard 7 with delivery image of the SIMATIC IPC

• Windows 10

Yes; Windows 10 Enterprise 2016 LTSB, 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7D, IPC8x7D; Windows 10 Enterprise 2019 LTSC 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7E, IPC8x7E

configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Copy protection</li> </ul>	Yes
Block protection	Yes
Access protection	
<ul> <li>Protection level: Write protection</li> </ul>	Yes
<ul> <li>Protection level: Read/write protection</li> </ul>	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
Size of ODK SO file, max.	9.8 Mbyte

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