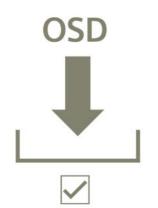
SIEMENS

Data sheet

6ES7672-7FC01-0YG0



General information	
Product type designation	CPU 1507S F
Software version	V21.9
Product function	
I&M data	Yes; I&M0 to I&M3
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
 integrated (for program) 	7.5 Mbyte
 integrated (for data) 	20 Mbyte
 integrated (for CPU function library of CPU Runtime) 	50 Mbyte
Load memory	
 integrated (on PC mass storage) 	320 Mbyte
Backup	
with UPS	Yes; all memory areas declared retentive
with non-volatile memory	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
• Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
Number of free cycle OBs	100

 Number of time alarm OBs 	20
 Number of delay alarm OBs 	20
 Number of cyclic interrupt OBs 	20
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	1
per priority class	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	Any (only inflice by the main memory)
· · · · · · · · · · · · · · · · · · ·	Vee
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC227E, IPC277E, IPC427D, IPC477D, IPC427E, IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Outputs	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Outputs Subprocess images • Number of subprocess images, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of distributed IO systems Number of DP masters • via PC interfaces Number of IO Controllers	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces Number of IO Controllers • via PC interfaces	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces Number of IO Controllers • via PC interfaces Time of day	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces Number of IO Controllers • via PC interfaces Time of day Clock	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1 1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces Number of IO controllers • via PC interfaces Time of day Clock • Type	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces Number of IO Controllers • via PC interfaces Time of day Clock	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1; any combination of RT or IRT interfaces

• Number	16
Number Clock synchronization	
supported	Yes
• to DP, master	No
on Ethernet via NTP	Yes
	Yes
on Windows clock, slave	res
Interfaces	0
Number of interfaces	3
Number of PROFINET interfaces	2; In case of I-Device configuration, only one PROFINET interface is supported
Number of PROFIBUS interfaces	1
1. Interface	
Interface type	CP 1625
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	2
integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
- shortest clock pulse	500 µs
— IRT	Yes
- PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
 — Number of connectable IO Devices, max. 	256
— Of which IO devices with IRT, max.	64
 — Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 µs	
	500 µs to 8 ms
 for send cycle of 1 ms 	500 µs to 8 ms 1 ms to 16 ms
-	
— for send cycle of 2 ms	1 ms to 16 ms 2 ms to 32 ms
-	1 ms to 16 ms
for send cycle of 2 msfor send cycle of 4 ms	1 ms to 16 ms 2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3
 for send cycle of 2 ms for send cycle of 4 ms With IRT and parameterization of "odd" send cycles 	1 ms to 16 ms 2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3
 for send cycle of 2 ms for send cycle of 4 ms With IRT and parameterization of "odd" send cycles Update time for RT 	1 ms to 16 ms 2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs)
 for send cycle of 2 ms for send cycle of 4 ms With IRT and parameterization of "odd" send cycles Update time for RT for send cycle of 250 μs 	1 ms to 16 ms 2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs) 250 μs to 128 ms
 for send cycle of 2 ms for send cycle of 4 ms With IRT and parameterization of "odd" send cycles Update time for RT for send cycle of 250 μs for send cycle of 500 μs 	1 ms to 16 ms 2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs) 250 μs to 128 ms 500 μs to 256 ms
 for send cycle of 2 ms for send cycle of 4 ms With IRT and parameterization of "odd" send cycles Update time for RT for send cycle of 250 μs for send cycle of 500 μs for send cycle of 1 ms 	1 ms to 16 ms 2 ms to 32 ms 4 ms to 64 ms Update time = set "odd" send clock (any multiple of 125 μs: 375 μs, 625 μs 3 875 μs) 250 μs to 128 ms 500 μs to 256 ms 1 ms to 512 ms

— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	0 Kbyte
Services	
— PG/OP communication	Vee
	Yes
— Isochronous mode	No
— IRT	Yes
- PROFlenergy	Yes
— Prioritized startup	Yes; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
 Asset management record 	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2/X3 of the SIMATIC IPC, Intel Springville i210T
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	1
integrated switch	No
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— Isochronous mode — IRT	No
 Isochronous mode IRT PROFlenergy 	No Yes
— Isochronous mode — IRT	No
 Isochronous mode IRT PROFlenergy 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and
 Isochronous mode IRT PROFlenergy Prioritized startup 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
 Isochronous mode IRT PROFIenergy Prioritized startup Number of connectable IO Devices for RT, max. 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 7 10 minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 7 8 7 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFlenergy 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 7 he minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 8 kbyte 8 kbyte 8 kbyte 9 10 10 10 10 10 10 10 10 10 10 10 10 10
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFlenergy Shared device 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 7 he minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 8 kbyte 8 kbyte 9 No No No Yes Yes
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. 	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. Asset management record 	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 7 he minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 8 8 kbyte 8 kbyte 9 10 10 10 10 10 10 10 10 10 10 10 10 10
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. Asset management record 	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFIenergy Shared device Number of IO Controllers with shared device, max. Asset management record 3. Interface Interface type	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFlenergy Shared device Number of IO Controllers with shared device, max. Asset management record 3. Interface Interface type Number of connections	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
 Isochronous mode IRT PROFlenergy Prioritized startup Number of connectable IO Devices for RT, max. of which in line, max. Number of IO Devices that can be simultaneously activated/deactivated, max. Number of IO Devices per tool, max. Updating times Address area Inputs, max. Outputs, max. PROFINET IO Device Services Isochronous mode IRT PROFIenergy Shared device Number of IO Controllers with shared device, max. Asset management record 3. Interface Interface type	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8

Protocolo	
Protocols	Van
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
 Number of DP slaves, max. 	64
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
4. Interface	
Interface type	PROFIBUS with CP 5623
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
 Number of DP slaves, max. 	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Protocols	
PROFIsafe	Yes
Number of connections	
Number of connections, max.	128
Number of connections reserved for ES/HMI/web	10
Number of S7 routing paths	16
	10
Redundancy mode	
Redundancy mode	
Media redundancy	Van
Media redundancy — MRP	Yes Ver Desuisment IDT
Media redundancy — MRP — MRPD	Yes; Requirement: IRT
Media redundancy — MRP — MRPD — Switchover time on line break, typ.	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max.	Yes; Requirement: IRT
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max.	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes
Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP — Data length, max.	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte
Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP — Data length, max. • ISO-on-TCP (RFC1006)	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes
Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication • PG/OP communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP Data length, max. • ISO-on-TCP (RFC1006) Data length, max.	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • ISO-on-TCP (RFC1006) - Data length, max. • UDP	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max.	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. - UDP multicast	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. - UDP multicast • DHCP	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Kes 64 kbyte Yes 64 kbyte Yes
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. - UDP multicast • DHCP • DNS	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Ves 64 kbyte Yes 64 kbyte Yes 65 Yes 66 kbyte Yes 76 Yes 76 Yes 76 Yes
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. - UDP multicast • DHCP • DNS • SNMP	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 64 kbyte Yes 7 kbyte Yes 64 kbyte Yes 7 kbyte 7 kbyte
Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • ISO-on-TCP (RFC1006) - Data length, max. • UDP - Data length, max. • UDP - Data length, max. - UDP multicast • DHCP • DNS • SNMP • DCP	Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes

• HTTP	Yes
• HTTPS	Yes
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data access (read, write), method call
 Application authentication 	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
 Number of connections, max. 	40
 — Number of nodes of the client interfaces, recommended max. 	5 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 — Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 — Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
- Number of registerable nodes, max.	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server Application outbontion	Yes; Data access (read, write, subscribe), method call, custom address space Yes
Application authentication	
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	Yes; "anonymous" or by user name & password
 — Number of sessions, max. — Number of accessible variables, max. 	64 200 000
— Number of registerable nodes, max.	50 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
- Number of server methods, max.	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10
 — Number of nodes for user-defined server interfaces, max. 	30 000
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
 Number of alarms for system diagnostics 	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
 Status/control variable 	Yes

Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	300
Traces	
 Number of configurable Traces 	4
 Memory size per trace, max. 	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
• ERROR LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
• MAINT LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
 Number of available Motion Control resources for technology objects 	4 800
Required Motion Control resources	
- per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	40
 Number of positioning axes at motion control cycle 	30; On IPC427E, Intel Xeon processor
of 4 ms (typical value) — Number of positioning axes at motion control cycle	60; On IPC427E, Intel Xeon processor
of 8 ms (typical value)	
Controller	Vegi Univergel DID controller with integrated entimination
PID_Compact	Yes; Universal PID controller with integrated optimization
• PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
 Performance level according to ISO 13849-1 	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	e of 100 hours)
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
 High demand/continuous mode: PFH in accordance with SIL3 	< 1.00E-09
Hardware requirement	
Hardware required	SIMATIC IPC2x7E, IPC4x7D/E, IPC627D, IPC677D, IPC827D: configurations with NVRAM required; IPC6x7E, IPC8x7E
Processor	
Single-core processor	No
Single-core processor with hyper-threading	No
Multi-core processor	Yes
	100

Multi-core processor with hyper-threading	Yes
occupied cores	1; For multicore processors with activated Hyper-Threading, one complete physical core is reserved for the CPU 1507S
Memory	
Work memory, min.	4 Gbyte
 Hard disk memory required for installation 	720 Mbyte
 Temporary hard disk memory for installation 	230 Mbyte
 Hard disk memory required at runtime 	400 Mbyte
perating systems	
Runs under operating system	
• Windows 7	Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedded Standard 7 with delivery image of the SIMATIC IPC
• Windows 10	Yes; Windows 10 Enterprise 2016 LTSB, 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7D, IPC6x7D; Windows 10 Enterprise 2019 LTSC 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7E, IPC6x7E
onfiguration / header	
configuration / programming / header	
Programming language	
— LAD	Yes; incl. failsafe
— FBD	Yes; incl. failsafe
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Write protection for Failsafe 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
 Size of ODK SO file, max. 	9.8 Mbyte
last modified:	4/1/2022 🖸

last modified:

4/1/2022 🖸