SIEMENS

Data sheet

6ES7672-7FC01-0YA0



SIMATIC S7-1500 Failsafe Software Controller CPU 1507S F Single License f. 1 install., R-SW, SW and docum. on DVD, license key on USB flash drive, R-SW Class A, 6 languages (de,en,it,fr,es,zh), executable in Windows 7 and Windows 10; reference HW: SIMATIC IPC2x7E, IPC4x7E, IPC4x7D, IPC6x7E, IPC8x7E, IPC627D, IPC677D, IPC827D

General information	
Product type designation	CPU 1507S F
Software version	V21.9
Product function	
• I&M data	Yes; I&M0 to I&M3
Engineering with	
STEP 7 TIA Portal configurable/integrated from version	V17
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
• integrated (for program)	7.5 Mbyte
• integrated (for data)	20 Mbyte
• integrated (for CPU function library of CPU Runtime)	50 Mbyte
Load memory	
• integrated (on PC mass storage)	320 Mbyte
Backup	
• with UPS	Yes; all memory areas declared retentive
 with non-volatile memory 	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
 Number of free cycle OBs 	100

 Number of time alarm OBs 	20
Number of delay alarm OBs	20
 Number of cyclic interrupt OBs 	20
 Number of process alarm OBs 	50
 Number of DPV1 alarm OBs 	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
Number of diagnostic alarm OBs	1
Nesting depth	
 per priority class 	24; Up to 8 possible for F-blocks
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	135 kbyte; on SIMATIC IPC227E, IPC277E, IPC427D, IPC477D, IPC427E, IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block
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Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte
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Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte
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Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of distributed IO systems	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of DP masters	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of DP masters via PC interfaces	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32
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Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of distributed IO systems Number of IO Controllers via PC interfaces Number of IO Controllers via PC interfaces	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of DP masters via PC interfaces Number of IO Controllers via PC interfaces Time of day Clock	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of of DP masters via PC interfaces Number of day Clock Type	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1; any combination of RT or IRT interfaces
Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset Local data per priority class, max. Address area Number of IO modules I/O address area Inputs Outputs Subprocess images Number of subprocess images, max. Hardware configuration Number of DP masters via PC interfaces Number of IO Controllers via PC interfaces Time of day Clock	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1; any combination of RT or IRT interfaces

Number	16
Number Clock synchronization	10
supported	Yes
• to DP, master	No
• on Ethernet via NTP	Yes
on Windows clock, slave	Yes
Interfaces	165
Number of interfaces	3
Number of PROFINET interfaces	2; In case of I-Device configuration, only one PROFINET interface is supported
Number of PROFIBUS interfaces	1
1. Interface	CD 4005
Interface type	CP 1625
Number of connections	128
Interface types	V
• RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	2
• integrated switch	Yes
Protocols	V
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
PROFINET IO Controller	
Services	Li
— Isochronous mode	Yes
Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— shortest clock pulse	500 µs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
 Number of connectable IO Devices, max. 	256
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 IO Devices changing during operation (partner ports), supported 	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 μs	250 µs to 4 ms
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 $\mu s:375~\mu s,625~\mu s3$ 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 μs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
Address area	

Inpute may	8 kbyte
— Inputs, max.	
— Outputs, max. PROFINET IO Device	8 kbyte
Services	
— PG/OP communication	Yes
Isochronous mode	No
— ISOCITIONOUS MODE — IRT	Yes
	Yes
— PROFlenergy	
— Prioritized startup	Yes; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated
	by means of a switch (e.g. SCALANCE X205)
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 Asset management record 	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2/X3 of the SIMATIC IPC, Intel Springville i210T
Number of connections	128
Interface types	120
· .	Yes
RJ 45 (Ethernet) Transmission rate, may	
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	1
integrated switch	No
Protocols	V
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
PROFINET IO Controller	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
 Number of connectable IO Devices for RT, max. 	128
— of which in line, max.	128
Number of IO Devices that can be simultaneously	8
activated/deactivated, max.	
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	
Services	
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
Asset management record	Yes
3. Interface	
Interface type	PROFIBUS with CP 5622, CP 5622 onboard
Number of connections	44
Interface types	
• RS 485	Yes
	100

Protocols	Vee
PROFIBUS DP master PROFIBUS DP clave	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
Number of DP slaves, max.	64
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
4. Interface	
Interface type	PROFIBUS with CP 5623
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
Number of DP slaves, max.	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
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TOLUCUIS	
Protocols PROFIsafe	Yes
PROFIsafe	Yes
PROFIsafe Number of connections	
PROFIsafe Number of connections • Number of connections, max.	128
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web	128 10
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths	128
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode	128 10
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy	128 10 16
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP	128 10 16
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD	128 10 16 Yes Yes; Requirement: IRT
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max.	128 10 16 Yes Yes; Requirement: IRT
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes Yes Yes Ye
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PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. ISO-on-TCP (RFC1006) Data length, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes 4 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 64 kbyte
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• HTTP	Yes
• HTTPS	Yes
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data access (read, write), method call
Application authentication	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
 User authentication 	Yes; "anonymous" or by user name & password
 Number of connections, max. 	40
 Number of nodes of the client interfaces, recommended max. 	5 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
— Number of elements for one call of OPC_UA_MethodGetHandleList, max.	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
Number of registerable nodes, max.	5 000
Number of registerable method calls of OPC_UA_MethodCall, max. Number of inputs/outputs when calling.	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. OPC UA Server 	Yes; Data access (read, write, subscribe), method call, custom address space
Application authentication	Yes
Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15,
coodinity ponoiso	Basic256Sha256
 User authentication 	Yes; "anonymous" or by user name & password
Number of sessions, max.	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
 Number of server interfaces, max. 	10
 Number of nodes for user-defined server interfaces, max. 	30 000
Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously
Single step	Yes
Number of breakpoints	8
Status/control	
Status/control variable	Yes

Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	V
• Forcing	Yes
Forcing, variables Number of variables, may	Inputs, outputs
Number of variables, max. Diagnostic buffer.	200
Diagnostic buffer • present	Yes
Number of entries, max.	1 000
of which powerfail-proof	300
Traces	300
Number of configurable Traces	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
• RUN/STOP LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
• ERROR LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
• MAINT LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC826D, IPC677D/E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
Number of available Motion Control resources for	4 800
technology objects	
Required Motion Control resources	40
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	30; On IPC427E, Intel Xeon processor
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	60; On IPC427E, Intel Xeon processor
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Standards, approvals, certificates	
Highest safety class achievable in safety mode	
Performance level according to ISO 13849-1	PLe
• SIL acc. to IEC 61508	SIL 3
Probability of failure (for service life of 20 years and repair time	·
 Low demand mode: PFDavg in accordance with SIL3 	< 2.00E-05
High demand/continuous mode: PFH in accordance with SIL3	< 1.00E-09
Hardware requirement	
Hardware required	SIMATIC IPC2x7E, IPC4x7D/E, IPC627D, IPC677D, IPC827D: configurations with NVRAM required; IPC6x7E, IPC8x7E
Processor	
 Single-core processor 	No
 Single-core processor with hyper-threading 	No
Multi-core processor	Yes

Multi-core processor with hyper-threadingoccupied cores	Yes 1; For multicore processors with activated Hyper-Threading, one complete	
Memory	physical core is reserved for the CPU 1507S	
	4 Chyto	
Work memory, min. Hard disk memory required for installation.	4 Gbyte	
Hard disk memory required for installation Tomposory bard disk memory for installation	720 Mbyte	
 Temporary hard disk memory for installation Hard disk memory required at runtime 	230 Mbyte	
	400 Mbyte	
	Operating systems	
Runs under operating system • Windows 7	Voc. Professional Enterprise Ultimate (22 hit and 64 hit): Windows Embedded	
• Windows 7	Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedded Standard 7 with delivery image of the SIMATIC IPC	
• Windows 10	Yes; Windows 10 Enterprise 2016 LTSB, 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7D, IPC8x7D; Windows 10 Enterprise 2019 LTSC 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7E, IPC8x7E	
configuration / header		
configuration / programming / header		
Programming language		
— LAD	Yes; incl. failsafe	
— FBD	Yes; incl. failsafe	
— STL	Yes	
— SCL	Yes	
— CFC	No	
— GRAPH	Yes	
Know-how protection		
 User program protection/password protection 	Yes	
Copy protection	Yes	
Block protection	Yes	
Access protection		
 Protection level: Write protection 	Yes	
 Protection level: Read/write protection 	Yes	
 Protection level: Write protection for Failsafe 	Yes	
Protection level: Complete protection	Yes	
programming / cycle time monitoring / header		
• lower limit	adjustable minimum cycle time	
upper limit	adjustable maximum cycle time	
Open Development interfaces		
Size of ODK SO file, max.	9.8 Mbyte	

last modified:

4/1/2022