SIEMENS

Data sheet

6ES7672-7AC01-0YA0



SIMATIC S7-1500, Software Controller CPU 1507S Single License f. 1 install., R-SW, SW and docum. on DVD, license key on USB flash drive, R-SW Class A, 6 languages (de,en,it,fr,es,zh), executable in Windows 7 and Windows 10; reference HW: SIMATIC IPC2x7E, IPC4x7E, IPC4x7D, IPC6x7E, IPC6x7D, IPC6x7E, IPC8x7D

General information	
Product type designation	CPU 1507S
Software version	V21.9
Product function	
● I&M data	Yes; I&M0 to I&M3
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17
Configuration control	
via dataset	Yes
Memory	
SIMATIC memory card required	No; Use of the PC mass storage
Work memory	
 integrated (for program) 	5 Mbyte
 integrated (for data) 	20 Mbyte
 integrated (for CPU function library of CPU Runtime) 	50 Mbyte
Load memory	
 integrated (on PC mass storage) 	320 Mbyte
Backup	
with UPS	Yes; all memory areas declared retentive
with non-volatile memory	Yes; Depending on PC hardware
CPU processing times	
for bit operations, typ.	1 ns; On IPC427E, Intel Xeon processor
for word operations, typ.	2 ns; On IPC427E, Intel Xeon processor
for fixed point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
for floating point arithmetic, typ.	2 ns; On IPC427E, Intel Xeon processor
CPU-blocks	
Number of elements (total)	6 000; In addition to blocks such as DBs, FBs and FCs, UDTs, global constants, etc. are also regarded as elements
DB	
Number, max.	5 999; Number range: 1 to 65535
• Size, max.	16 Mbyte
FB	
• Number, max.	5 998; Number range: 1 to 65535
• Size, max.	1 024 kbyte
FC	
• Number, max.	5 999; Number range: 1 to 65535
• Size, max.	1 024 kbyte
OB	
• Size, max.	1 024 kbyte
Number of free cycle OBs	100

Number of time alarm OBs	20
Number of delay alarm OBs	20
 Number of cyclic interrupt OBs 	20
 Number of process alarm OBs 	50
Number of DPV1 alarm OBs	3
 Number of isochronous mode OBs 	1
 Number of technology synchronous alarm OBs 	2
 Number of startup OBs 	100
 Number of asynchronous error OBs 	4
 Number of synchronous error OBs 	2
 Number of diagnostic alarm OBs 	1
Nesting depth	
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
·	135 kbyte; on SIMATIC IPC227E, IPC277E, IPC427D, IPC477D, IPC427E, IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Data areas and their retentivity	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte
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Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max.	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes
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Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces Number of IO Controllers • via PC interfaces Time of day Clock • Type	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1 1; any combination of RT or IRT interfaces Software clock, synchronizable, no battery backup
Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Extended retentive data area (incl. timers, counters, flags), max. Flag • Size, max. • Number of clock memories Data blocks • Retentivity adjustable • Retentivity preset Local data • per priority class, max. Address area Number of IO modules I/O address area • Inputs • Outputs Subprocess images • Number of subprocess images, max. Hardware configuration Number of DP masters • via PC interfaces Number of IO Controllers • via PC interfaces Time of day Clock	IPC477E, IPC627E, IPC677E; 35 KB on SIMATIC IPC627D, IPC677D and IPC827D 20 Mbyte; When using PC mass storage for retentive data 16 kbyte 8; in 1 memory byte Yes No 64 kbyte; max. 16 KB per block 8 192 32 kbyte 32 kbyte 32 20 1 1 1; any combination of RT or IRT interfaces

Number	16
Clock synchronization	
• supported	Yes
• to DP, master	No
on Ethernet via NTP	Yes
 on Windows clock, slave 	Yes
Interfaces	
Number of interfaces	3
Number of PROFINET interfaces	2; Of which one interface can be used as an IO Controller or I-Device
Number of PROFIBUS interfaces	1
1. Interface	
Interface type	CP 1625
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	2
integrated switch	Yes
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller Services	
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— bliect data exchange — shortest clock pulse	500 µs
— IRT	Yes
— PROFlenergy	Yes
— Prioritized startup	Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP7 for the PROFINET interface of the CPU, the CPU and the device must be seperated by means of a switch (e.g SCALANCE X205) or CP1625
- Number of connectable IO Devices, max.	256
— Of which IO devices with IRT, max.	64
- Number of connectable IO Devices for RT, max.	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes; the CPU and changing IO devices must be separated by a switch (e.g. SCALANCE X205)
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 µs to 4 ms
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
 — With IRT and parameterization of "odd" send cycles 	Update time = set "odd" send clock (any multiple of 125 μs : 375 μs , 625 μs 3 875 $\mu s)$
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms

Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
PROFINET IO Device	0 KByte
Services	
— PG/OP communication	Yes
	No
— Isochronous mode	
— IRT	Yes
- PROFlenergy	Yes
— Prioritized startup	Yes; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
 Asset management record 	Yes
2. Interface	
Interface type	Onboard PROFINET / IE interface X2/X3 of the SIMATIC IPC, Intel Springville i210T
Number of connections	128
Interface types	
RJ 45 (Ethernet)	Yes
— Transmission rate, max.	100 Mbit/s
— Industrial Ethernet status LED	Yes
Number of ports	1
 integrated switch 	No
Protocols	
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes
Web server	Yes
Media redundancy	No
- modul rodunidinoj	
PROFINET IO Controller	
PROFINET IO Controller Services	
Services	Νο
Services — Isochronous mode	No
Services — Isochronous mode — IRT	No
Services — Isochronous mode	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and
Services — Isochronous mode — IRT — PROFlenergy	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup"
Services — Isochronous mode — IRT — PROFlenergy	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and
Services — Isochronous mode — IRT — PROFlenergy — Prioritized startup	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205)
Services - Isochronous mode - IRT - PROFIenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max.	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8
Services - Isochronous mode - IRT - PROFIenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8
Services - Isochronous mode - IRT - PROFIenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max.	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8
Services - Isochronous mode - IRT - PROFIenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max.	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8
Services - Isochronous mode - IRT - PROFIenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8
Services - Isochronous mode - IRT - PROFIenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times Address area	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8
Services - Isochronous mode - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times Address area - Inputs, max.	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Services - Isochronous mode - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times Address area - Inputs, max. - Outputs, max.	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Services – Isochronous mode – IRT – PROFlenergy – Prioritized startup – Number of connectable IO Devices for RT, max. – of which in line, max. – Number of IO Devices that can be simultaneously activated/deactivated, max. – Number of IO Devices per tool, max. – Updating times Address area – Inputs, max. – Outputs, max. – ROFINET IO Device	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Services Services - Isochronous mode - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times Address area - Inputs, max. - Outputs, max. - Outputs, max. - Services	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 7 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Services Services - Isochronous mode - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times Address area - Inputs, max. - Outputs, max. PROFINET IO Device Services - Isochronous mode - IRT	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Services – Isochronous mode – IRT – PROFlenergy – Prioritized startup – Number of connectable IO Devices for RT, max. – of which in line, max. – Number of IO Devices that can be simultaneously activated/deactivated, max. – Number of IO Devices per tool, max. – Updating times Address area – Inputs, max. – Outputs, max. PROFINET IO Device Services – Isochronous mode – IRT – PROFlenergy	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Services – Isochronous mode – IRT – PROFlenergy – Prioritized startup – Number of connectable IO Devices for RT, max. – of which in line, max. – Number of IO Devices that can be simultaneously activated/deactivated, max. – Number of IO Devices per tool, max. – Number of IO Devices per tool, max. – Updating times Address area – Inputs, max. – Outputs, max. – Outputs, max. – Isochronous mode – IRT – PROFlenergy – Shared device	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 7 1e minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 8 kbyte 8 kbyte 9 10 10 10 10 10 10 10 10 10 10 10 10 10
Services	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 7 he minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 8 kbyte 8 kbyte 8 8 9 7 9 9 9 9 9 9 9 9 9
Services Services - Isochronous mode - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times Address area - Inputs, max. - Outputs, max. - Outputs, max. - Services - Isochronous mode - IRT - PROFINET IO Device Services - Shared device - Number of IO Controllers with shared device, max. - Asset management record	No Yes Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 7 1e minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 8 kbyte 8 kbyte 9 10 10 10 10 10 10 10 10 10 10 10 10 10
Services	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 7 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data 8 kbyte 8 kbyte No No Yes Yes 4 Yes
Services	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8
Services Services - Isochronous mode - IRT - PROFlenergy - Prioritized startup - Number of connectable IO Devices for RT, max. - of which in line, max. - Number of IO Devices that can be simultaneously activated/deactivated, max. - Number of IO Devices per tool, max. - Updating times Address area - Inputs, max. - Outputs, max. - Outputs, max. PROFINET IO Device Services - Isochronous mode - IRT - PROFIenergy - Shared device - Number of IO Controllers with shared device, max. - Asset management record 3. Interface	No Yes; max. 32 PROFINET devices; if you want to use the "Prioritized startup" functionality in STEP 7 for the PROFINET interface of the CPU, the CPU and the device must be separated by means of a switch (e.g. SCALANCE X205) 128 128 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8 8

• RS 485	Yes
	165
Protocols	Vee
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
Number of DP slaves, max.	64
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
4. Interface	
Interface type	PROFIBUS with CP 5623
Number of connections	44
Interface types	
• RS 485	Yes
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes; no PG/STEP 7 connection possible
PROFIBUS DP master	
 Number of DP slaves, max. 	125
Services	
— Equidistance	No
— Isochronous mode	No
Address area	
— Inputs, max.	8 kbyte
— Outputs, max.	8 kbyte
Protocols	
Protocols PROFIsafe	No
	No
PROFIsafe	No 128
PROFIsafe Number of connections	
PROFIsafe Number of connections • Number of connections, max.	128
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web	128 10
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths	128 10
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode	128 10
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode Media redundancy	128 10 16
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode Media redundancy — MRP	128 10 16 Yes
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRP	128 10 16 Yes Yes; Requirement: IRT
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRP — MRPD — Switchover time on line break, typ.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • PG/OP communication	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • S7 routing	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy —MRP —MRPD —Switchover time on line break, typ. —Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy —MRP —MRPD —Switchover time on line break, typ. —Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication • S7 routing • S7 communication, as server • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max.	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy — MRP — MRPD — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP — Data length, max. ISO-on-TCP (RFC1006)	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 63 kbyte Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy Media redundancy MRP MRP Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. UDP	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 200 Yes Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 90 Hoto
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy Media redundacy Media redundancy Media r	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 2 kbyte
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy Media redundancy MRP MRPD Switchover time on line break, typ. Number of stations in the ring, max. SIMATIC communication PG/OP communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP Data length, max. UDP Data length, max. UDP Dut length, max. UDP UDP Data length, max. UDP UDP UDP Mathematication Number of SA Number of SA Number of S7 Number of S7 Number of S7 Number of S7 Number of stations Number of statio	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 2 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625)
PROFIsafe Number of connections • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of S7 routing paths Redundancy mode Media redundancy - MRP - MRPD - Switchover time on line break, typ. - Number of stations in the ring, max. SIMATIC communication • PG/OP communication • S7 routing • S7 communication, as server • S7 communication, as client • User data per job, max. Open IE communication • TCP/IP - Data length, max. • UDP - Data length, max. - UDP multicast • DHCP	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes <tr td=""></tr>
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy - MRP - MRP - MRPD - Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP - Data length, max. UDP - Data length, max UDP multicast DHCP - DNS	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 2 kbyte Yes 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 2 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes Yes
PROFIsafe Number of connections Number of connections, max. Number of connections reserved for ES/HMI/web Number of S7 routing paths Redundancy mode Media redundancy - MRP - MRP - MRPD - Switchover time on line break, typ Number of stations in the ring, max. SIMATIC communication PG/OP communication S7 routing S7 communication, as server S7 communication, as client User data per job, max. Open IE communication TCP/IP - Data length, max. UDP - Data length, max UDP multicast DHCP - DNS	128 10 16 Yes Yes; Requirement: IRT 200 ms; For MRP, bumpless for MRPD 50 Yes Yes Yes Yes Yes Yes Yes 64 kbyte; BSEND/BRCV: 64 KB; PUT/GET: 960 bytes Yes 64 kbyte Yes 2 kbyte Yes; 128 multicast circuits (of which max. 5 via CP 1625) Yes Yes Yes

Web server	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data access (read, write), method call
 Application authentication 	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
- Number of connections, max.	40
 Number of nodes of the client interfaces, recommended max. 	5 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
- Number of registerable nodes, max.	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Yes; Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	Yes; "anonymous" or by user name & password
 Number of sessions, max. 	64
 Number of accessible variables, max. 	200 000
 Number of registerable nodes, max. 	50 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
 Number of server methods, max. 	100
 — Number of inputs/outputs per server method, max. 	20
 — Number of monitored items, recommended max. 	10 000; for 1 s sampling interval and 1 s send interval
 — Number of server interfaces, max. 	10
 Number of nodes for user-defined server interfaces, 	30 000
max. Further protocols	
MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	1 000
Number of program alarms	1 000
Number of program alarms Number of alarms for system diagnostics	200
Number of alarms for motion technology objects	160
Test commissioning functions	
	Vac: Parallel online access possible for up to 10 opgingering systems
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; up to 8 simultaneously Yes
Single step Number of breakpoints	8
Status/control	
Otatus/Control	

Otatus (control control)	Ver
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
 Number of variables, max. 	
— of which status variables, max.	200
— of which control variables, max.	200
Forcing	
Forcing	Yes
 Forcing, variables 	Inputs, outputs
 Number of variables, max. 	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	1 000
— of which powerfail-proof	300
Traces	
 Number of configurable Traces 	4
Memory size per trace, max.	512 kbyte
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D,
	IPC677D/E
• ERROR LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
MAINT LED	Yes; HW LED of SIMATIC IPC227E, IPC427D/E, IPC627D/E, IPC827D, IPC677D/E
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool or SIZER
Number of available Motion Control resources for	4 800
technology objects	
Required Motion Control resources	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Positioning axis 	
 — Number of positioning axes at motion control cycle of 4 ms (typical value) 	30; On IPC427E, Intel Xeon processor
 Number of positioning axes at motion control cycle of 8 mg (hypical value) 	60; On IPC427E, Intel Xeon processor
of 8 ms (typical value) Controller	
	Voc: Universal DID controller with integrated entimization
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	No.
High-speed counter	Yes
Hardware requirement	
Hardware required	SIMATIC IPC2x7E, IPC4x7D/E, IPC6x7D/E, IPC8x7D/E
Processor	
Single-core processor	No
Single-core processor with hyper-threading	No
Multi-core processor	Yes
 Multi-core processor with hyper-threading 	Yes
occupied cores	1; For multicore processors with activated Hyper-Threading, one complete
Mamony	physical core is reserved for the CPU 1507S
Memory	4 Chuto
Work memory, min.	4 Gbyte
Hard disk memory required for installation	720 Mbyte
Temporary hard disk memory for installation	230 Mbyte
Hard disk memory required at runtime	400 Mbyte
Operating systems	

Runs under operating system	Mary Desferational Enternaise Ultimate (20 bit and 04 bit) Million E. J. J.
• Windows 7	Yes; Professional, Enterprise, Ultimate (32 bit and 64 bit); Windows Embedder Standard 7 with delivery image of the SIMATIC IPC
• Windows 10	Yes; Windows 10 Enterprise 2016 LTSB, 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7D, IPC8x7D; Windows 10 Enterprise 2019 LTSC 64-bit, MUI on IPC2x7E, IPC4x7E, IPC6x7E, IPC8x7E
onfiguration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	No
— GRAPH	Yes
Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
 Protection level: Complete protection 	Yes
programming / cycle time monitoring / header	
lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Open Development interfaces	
 Size of ODK SO file, max. 	9.8 Mbyte

last modified:

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