



SIMATIC S7-1500T, CPU 1518T-4 PN/DP, central processing unit with 9 MB work memory for program and 60 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface: PROFINET RT, 3rd interface: PROFINET basic services, 4th interface: PROFIBUS, 1 ns bit performance, SIMATIC memory card required

General information	
Product type designation	CPU 1518T-4 PN/DP
HW functional status	FS11
Firmware version	V3.0
Product function	
<ul style="list-style-type: none"> I&M data 	Yes; I&M0 to I&M3
<ul style="list-style-type: none"> Isochronous mode 	Yes; Distributed and central; with minimum OB 6x cycle of 125 µs (distributed) and 1 ms (central)
Engineering with	
<ul style="list-style-type: none"> STEP 7 TIA Portal configurable/integrated from version 	V18 (FW V3.0) / V17 (FW V2.9) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
<ul style="list-style-type: none"> Mains/voltage failure stored energy time 	5 ms
<ul style="list-style-type: none"> Repeat rate, min. 	1/s
Input current	
Current consumption (rated value)	1.55 A
Current consumption, max.	1.9 A
Inrush current, max.	1.9 A; Rated value
I ² t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
<ul style="list-style-type: none"> integrated (for program) 	9 Mbyte

<ul style="list-style-type: none"> integrated (for data) 	60 Mbyte
Load memory	
<ul style="list-style-type: none"> Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
<ul style="list-style-type: none"> maintenance-free 	Yes
CPU processing times	
for bit operations, typ.	1 ns
for word operations, typ.	2 ns
for fixed point arithmetic, typ.	2 ns
for floating point arithmetic, typ.	6 ns
CPU-blocks	
Number of elements (total)	20 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
<ul style="list-style-type: none"> Number range 	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
<ul style="list-style-type: none"> Size, max. 	16 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
<ul style="list-style-type: none"> Number range 	0 ... 65 535
<ul style="list-style-type: none"> Size, max. 	1 Mbyte
FC	
<ul style="list-style-type: none"> Number range 	0 ... 65 535
<ul style="list-style-type: none"> Size, max. 	1 Mbyte
OB	
<ul style="list-style-type: none"> Size, max. 	1 Mbyte
<ul style="list-style-type: none"> Number of free cycle OBs 	100
<ul style="list-style-type: none"> Number of time alarm OBs 	20
<ul style="list-style-type: none"> Number of delay alarm OBs 	20
<ul style="list-style-type: none"> Number of cyclic interrupt OBs 	20; with minimum OB 3x cycle of 100 μs
<ul style="list-style-type: none"> Number of process alarm OBs 	50
<ul style="list-style-type: none"> Number of DPV1 alarm OBs 	3
<ul style="list-style-type: none"> Number of isochronous mode OBs 	3
<ul style="list-style-type: none"> Number of technology synchronous alarm OBs 	2
<ul style="list-style-type: none"> Number of startup OBs 	100
<ul style="list-style-type: none"> Number of asynchronous error OBs 	4
<ul style="list-style-type: none"> Number of synchronous error OBs 	2
<ul style="list-style-type: none"> Number of diagnostic alarm OBs 	1
Nesting depth	
<ul style="list-style-type: none"> per priority class 	24
Counters, timers and their retentivity	
S7 counter	
<ul style="list-style-type: none"> Number 	2 048
Retentivity	
— adjustable	Yes
IEC counter	
<ul style="list-style-type: none"> Number 	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
<ul style="list-style-type: none"> Number 	2 048
Retentivity	
— adjustable	Yes
IEC timer	
<ul style="list-style-type: none"> Number 	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	768 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 700 KB
Extended retentive data area (incl. timers, counters, flags), max.	20 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
<ul style="list-style-type: none"> Size, max. 	16 kbyte

• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	
• Retentivity adjustable	Yes
• Retentivity preset	No
Local data	
• per priority class, max.	64 kbyte; max. 16 KB per block
Address area	
Number of IO modules	16 384; max. number of modules / submodules
I/O address area	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
— Outputs (volume)	32 kbyte; max. 32 KB via X1; max. 8 KB via X2 or X4
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
• Number of subprocess images, max.	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
• integrated	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
• integrated	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
PtP CM	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	
• Number	16
Clock synchronization	
• supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	3
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1
• Number of ports	2
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes

<ul style="list-style-type: none"> • SIMATIC communication • Open IE communication • Web server • Media redundancy 	<p>Yes</p> <p>Yes; Optionally also encrypted</p> <p>Yes</p> <p>Yes</p>
PROFINET IO Controller	
Services	
<ul style="list-style-type: none"> — PG/OP communication — Isochronous mode — Direct data exchange — IRT — PROFinergy — Prioritized startup — Number of connectable IO Devices, max. — Of which IO devices with IRT, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times 	<p>Yes</p> <p>Yes</p> <p>Yes; Requirement: IRT and isochronous mode (MRPD optional)</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes; Max. 32 PROFINET devices</p> <p>512; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p> <p>64</p> <p>512</p> <p>512</p> <p>8; in total across all interfaces</p> <p>8</p> <p>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</p>
Update time for IRT	
<ul style="list-style-type: none"> — for send cycle of 125 µs — for send cycle of 187.5 µs — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms — With IRT and parameterization of "odd" send cycles 	<p>125 µs</p> <p>187.5 µs</p> <p>250 µs to 4 ms</p> <p>500 µs to 8 ms</p> <p>1 ms to 16 ms</p> <p>2 ms to 32 ms</p> <p>4 ms to 64 ms</p> <p>Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)</p>
Update time for RT	
<ul style="list-style-type: none"> — for send cycle of 250 µs — for send cycle of 500 µs — for send cycle of 1 ms — for send cycle of 2 ms — for send cycle of 4 ms 	<p>250 µs to 128 ms</p> <p>500 µs to 256 ms</p> <p>1 ms to 512 ms</p> <p>2 ms to 512 ms</p> <p>4 ms to 512 ms</p>
PROFINET IO Device	
Services	
<ul style="list-style-type: none"> — PG/OP communication — Isochronous mode — IRT — PROFinergy — Shared device — Number of IO Controllers with shared device, max. — activation/deactivation of I-devices — Asset management record 	<p>Yes</p> <p>No</p> <p>Yes; Minimum send cycle of 250 µs</p> <p>Yes; per user program</p> <p>Yes</p> <p>4</p> <p>Yes; per user program</p> <p>Yes; per user program</p>
2. Interface	
Interface types	
<ul style="list-style-type: none"> • RJ 45 (Ethernet) • Number of ports • integrated switch 	<p>Yes; X2</p> <p>1</p> <p>No</p>
Protocols	
<ul style="list-style-type: none"> • IP protocol • PROFINET IO Controller • PROFINET IO Device • SIMATIC communication • Open IE communication • Web server • Media redundancy 	<p>Yes; IPv4</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optionally also encrypted</p> <p>Yes</p> <p>No</p>

PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Number of connectable IO Devices, max.	128; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
— Number of connectable IO Devices for RT, max.	128
— of which in line, max.	128
— Number of IO Devices that can be simultaneously activated/deactivated, max.	8; in total across all interfaces
— Number of IO Devices per tool, max.	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
— Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
— Asset management record	Yes; per user program
3. Interface	
Interface types	
● RJ 45 (Ethernet)	Yes; X3
● Number of ports	1
● integrated switch	No
Protocols	
● IP protocol	Yes; IPv4
● PROFINET IO Controller	No
● PROFINET IO Device	No
● SIMATIC communication	Yes
● Open IE communication	Yes; Optionally also encrypted
● Web server	Yes
4. Interface	
Interface types	
● RS 485	Yes; X4
● Number of ports	1
Protocols	
● PROFIBUS DP master	Yes
● PROFIBUS DP slave	No
● SIMATIC communication	Yes
PROFIBUS DP master	
● Number of connections, max.	48; for the integrated PROFIBUS DP interface
● Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	

<ul style="list-style-type: none"> • 100 Mbps • 1000 Mbps • Autonegotiation • Autocrossing • Industrial Ethernet status LED 	<p>Yes</p> <p>Yes; Only possible at the X3 interface of the CPU 1518</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
RS 485	
<ul style="list-style-type: none"> • Transmission rate, max. 	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
<ul style="list-style-type: none"> • Number of connections, max. • Number of connections reserved for ES/HMI/web • Number of connections via integrated interfaces • Number of S7 routing paths 	<p>384; via integrated interfaces of the CPU and connected CPs / CMs</p> <p>10</p> <p>320</p> <p>64; in total, only 16 S7-Routing connections are supported via PROFIBUS</p>
Redundancy mode	
<ul style="list-style-type: none"> • H-Sync forwarding 	Yes
Media redundancy	
<ul style="list-style-type: none"> — Media redundancy — MRP — MRP interconnection, supported — MRPD — Switchover time on line break, typ. — Number of stations in the ring, max. 	<p>only via 1st interface (X1)</p> <p>Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client</p> <p>Yes; as MRP ring node according to IEC 62439-2 Edition 3.0</p> <p>Yes; Requirement: IRT</p> <p>200 ms; For MRP, bumpless for MRPD</p> <p>50</p>
SIMATIC communication	
<ul style="list-style-type: none"> • PG/OP communication • S7 routing • Data record routing • S7 communication, as server • S7 communication, as client • User data per job, max. 	<p>Yes; encryption with TLS V1.3 pre-selected</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>See online help (S7 communication, user data size)</p>
Open IE communication	
<ul style="list-style-type: none"> • TCP/IP <ul style="list-style-type: none"> — Data length, max. — several passive connections per port, supported • ISO-on-TCP (RFC1006) <ul style="list-style-type: none"> — Data length, max. • UDP <ul style="list-style-type: none"> — Data length, max. — UDP multicast • DHCP • DNS • SNMP • DCP • LLDP • Encryption 	<p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>Yes</p> <p>64 kbyte</p> <p>Yes</p> <p>2 kbyte; 1 472 bytes for UDP broadcast</p> <p>Yes; 128 multicast circuits (of which max. 5 via X1)</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes; Optional</p>
Web server	
<ul style="list-style-type: none"> • HTTP • HTTPS 	<p>Yes; Standard and user pages</p> <p>Yes; Standard and user pages</p>
OPC UA	
<ul style="list-style-type: none"> • Runtime license required • OPC UA Client <ul style="list-style-type: none"> — Application authentication — Security policies — User authentication — Number of connections, max. — Number of nodes of the client interfaces, recommended max. — Number of elements for one call of OPC-UA-NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max. 	<p>Yes; "Large" license required</p> <p>Yes; Data Access (registered Read/Write), Method Call</p> <p>Yes</p> <p>Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256</p> <p>"anonymous" or by user name & password</p> <p>40</p> <p>5 000</p> <p>300</p>

— Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of OPC-UA_MethodGetHandleList, max.	100
— Number of simultaneous calls of the client instructions for session management, per connection, max.	1
— Number of simultaneous calls of the client instructions for data access, per connection, max.	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
• OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space
— Application authentication	Yes
— Security policies	available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
— Number of sessions, max.	64
— Number of accessible variables, max.	200 000
— Number of registerable nodes, max.	50 000
— Number of subscriptions per session, max.	50
— Sampling interval, min.	10 ms
— Publishing interval, min.	10 ms
— Number of server methods, max.	100
— Number of inputs/outputs per server method, max.	20
— Number of monitored items, recommended max.	24 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
— Number of nodes for user-defined server interfaces, max.	30 000
• Alarms and Conditions	Yes
— Number of program alarms	400
— Number of alarms for system diagnostics	200
Further protocols	
• MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
• Number of program alarms	4 000
• Number of alarms for system diagnostics	1 000
• Number of alarms for motion technology objects	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 10 engineering systems
Status block	Yes; Up to 16 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	20
Status/control	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes

<ul style="list-style-type: none"> • Forcing, variables • Number of variables, max. 	Peripheral inputs/outputs 200
Diagnostic buffer	
<ul style="list-style-type: none"> • present • Number of entries, max. <ul style="list-style-type: none"> — of which powerfail-proof 	Yes 3 200 1 000
Traces	
<ul style="list-style-type: none"> • Number of configurable Traces 	8; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
<ul style="list-style-type: none"> • RUN/STOP LED • ERROR LED • MAINT LED • Connection display LINK TX/RX 	Yes Yes Yes Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul style="list-style-type: none"> • Number of available Motion Control resources for technology objects • Required Motion Control resources <ul style="list-style-type: none"> — per speed-controlled axis — per positioning axis — per synchronous axis — per external encoder — per output cam — per cam track — per probe • Number of available Extended Motion Control resources for technology objects • Required Extended Motion Control resources <ul style="list-style-type: none"> — per cam (1 000 points and 50 segments) — per cam (10 000 points and 50 segments) — for each set of kinematics — Per leading axis proxy • Positioning axis <ul style="list-style-type: none"> — Number of positioning axes at motion control cycle of 4 ms (typical value) — Number of positioning axes at motion control cycle of 8 ms (typical value) 	15 360 40 80 160 80 20 160 40 512 2 20 30 3 140 192
Controller	
<ul style="list-style-type: none"> • PID_Compact • PID_3Step • PID-Temp 	Yes; Universal PID controller with integrated optimization Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul style="list-style-type: none"> • High-speed counter 	Yes
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. 	0 °C 60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> • min. • max. 	-40 °C 70 °C
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. 	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
<ul style="list-style-type: none"> — LAD — FBD 	Yes Yes

— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
• User program protection/password protection	Yes
• Copy protection	Yes
• Block protection	Yes
Access protection	
• protection of confidential configuration data	Yes
• Password for display	Yes
• Protection level: Write protection	Yes
• Protection level: Read/write protection	Yes
• Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	2 079 g

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