SIEMENS

Data sheet

6ES7516-3TN00-0AB0



SIMATIC S7-1500T, CPU 1516T-3 PN/DP, central processing unit with work memory 3 MB for program and 7.5 MB for data, 1st interface: PROFINET IRT with 2-port switch, 2nd interface, Ethernet, 3rd interface, PROFIBUS, 6 ns bit performance, SIMATIC Memory Card required

General information	
Product type designation	CPU 1516T-3 PN/DP
HW functional status	FS11
Firmware version	V3.0
Product function	
• I&M data	Yes; I&M0 to I&M3
Isochronous mode	Yes; Distributed and central; with minimum OB 6x cycle of 375 μs (distributed) and 1 ms (central)
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V18 (FW V3.0) / V15 (FW V2.5) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	6.1 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	1.2 A
Current consumption, max.	1.55 A
Inrush current, max.	1.9 A; Rated value
²t	0.4 A ² ·s
Power	
Infeed power to the backplane bus	12 W
Power consumption from the backplane bus (balanced)	30 W
Power loss	
Power loss, typ.	24 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
 integrated (for program) 	3 Mbyte

 integrated (for data) 	7.5 Mbyte
Load memory	
Plug-in (SIMATIC Memory Card), max.	32 Gbyte
Backup	52 Obyte
maintenance-free	Yes
	1 55
CPU processing times	2
for bit operations, typ.	6 ns
for word operations, typ.	7 ns
for fixed point arithmetic, typ.	9 ns
for floating point arithmetic, typ.	37 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1 59 999, and number range of DBs created via SFC 86: 60 000 60 999
• Size, max.	7.5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
• Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
 Number of delay alarm OBs 	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 250 µs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	3
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
Number of asynchronous error OBs	4
Number of synchronous error OBs	2
	1
Number of diagnostic alarm OBs	1
Nesting depth	24
per priority class	24
Counters, timers and their retentivity	
S7 counter	
• Number	2 048
Retentivity	
— adjustable	Yes
IEC counter	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
S7 times	
Number	2 048
Retentivity	
— adjustable	Yes
IEC timer	
Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	512 kbyte; In total; available retentive memory for bit memories, timers,
	counters, DBs, and technology data (axes): 472 KB
Extended retentive data area (incl. timers, counters, flags), max.	7.5 Mbyte; When using PS 6 0W 24/48/60 V DC HF
Flag	
• Size, max.	16 kbyte
·	

Number of clock memories	8: 8 clock memory bit around into one clock memory byte
	8; 8 clock memory bit, grouped into one clock memory byte
Data blocks	Yes
Retentivity adjustable	
Retentivity preset Local data	No
	64 kbyte; max. 16 KB per block
per priority class, max. Address area	
Number of IO modules	8 192; max. number of modules / submodules
I/O address area	
Inputs	32 kbyte; All inputs are in the process image
Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
Subprocess images	
 Number of subprocess images, max. 	32
Hardware configuration	
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of DP masters	
 integrated 	1
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Number of IO Controllers	
 integrated 	2
• Via CM	8; A maximum of 8 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
Rack	
Modules per rack, max.	32; CPU + 31 modules
Number of lines, max.	1
PtP CM	
Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
Time of day	
Clock	
• Туре	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
 Deviation per day, max. 	10 s; Typ.: 2 s
Operating hours counter	
Number	16
Clock synchronization	
supported	Yes
• to DP, master	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
Interfaces	
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	1
1. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X1
Number of ports	2
integrated switch	Yes
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes

- SIMATIC communication	Vec
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes
PROFINET IO Controller	
Services — PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for IRT	
— for send cycle of 250 µs	250 μ s to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 375 μ s of the isochronous OB is decisive
— for send cycle of 500 μs	500 µs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
— With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs 3 875 µs)
Update time for RT	010 µ3)
— for send cycle of 250 μs	250 µs to 128 ms
— for send cycle of 500 µs	500 µs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
- PROFlenergy	Yes; per user program
— Shared device	Yes
 — Number of IO Controllers with shared device, max. 	4
- activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	
Interface types	
RJ 45 (Ethernet)	Yes; X2
Number of ports	1
integrated switch	No
Protocols	
IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
Media redundancy	No
PROFINET IO Controller	

Services	
— PG/OP communication	Yes
— Isochronous mode	No
— Direct data exchange	No
— IRT	No
— PROFlenergy	Yes; per user program
Prioritized startup	No
 — Number of connectable IO Devices, max. 	32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Number of connectable IO Devices for RT, max. 	32
— of which in line, max.	32
 — Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 — Number of IO Devices per tool, max. 	8
— Updating times	The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data
Update time for RT	
— for send cycle of 1 ms	1 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— ISC INCIDUS INCIDE — IRT	
	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
 Asset management record 	Yes; per user program
3. Interface	
Interface types	
• RS 485	Yes; X3
Number of ports	1
Protocols	
PROFIBUS DP master	Yes
PROFIBUS DP slave	No
SIMATIC communication	Yes
Web server	Yes
PROFIBUS DP master	
Number of connections, max.	48; for the integrated PROFIBUS DP interface
Number of DP slaves, max.	125; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
	PROFIBUS or PROFINET
Services	
— PG/OP communication	Yes
— Equidistance	Yes
— Isochronous mode	Yes
Activation/deactivation of DP slaves	Yes
Interface types	
RJ 45 (Ethernet)	
	Vac
• 100 Mbps	Yes
Autonegotiation	Yes
Autocrossing	Yes
Industrial Ethernet status LED	Yes
RS 485	
• Transmission rate, max.	12 Mbit/s
Protocols	
PROFIsafe	No
Number of connections	
Number of connections, max.	256; via integrated interfaces of the CPU and connected CPs / CMs
 Number of connections reserved for ES/HMI/web 	10
	10
Number of connections via integrated interfaces	128

Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
- MRP interconnection, supported	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
— Switchover time on line break, typ.	200 ms; For MRP, bumpless for MRPD
 — Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
 Data record routing 	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
• User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
	Yes
• DNS	Yes
• SNMP	Yes
• DCP • LLDP	Yes
Encryption Web server	Yes; Optional
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
OPC UA	
Runtime license required	Yes; "Medium" license required
OPC UA Client	Yes; Data Access (registered Read/Write), Method Call
- Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
- Number of connections, max.	10
 — Number of nodes of the client interfaces, recommended max. 	2 000
 — Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_U max. 	300
 — Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max. 	20
 — Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
- Number of registerable nodes, max.	5 000
 — Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 — Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data Access (Read, Write, Subscribe), Method Call, Alarms & Condition (A&C), Custom Address Space

 Application authentication 	Yes
— Application authentication — Security policies	ves available security policies: None, Basic128Rsa15, Basic256Rsa15,
- occurry policies	Basic256Sha256, Aes128Sha256RsaOaep, Aes256Sha256RsaPss
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
- Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 — Number of registerable nodes, max. 	20 000
- Number of subscriptions per session, max.	50
— Sampling interval, min.	100 ms
— Publishing interval, min.	100 ms
 — Number of server methods, max. 	50
 — Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	4 000; for 1 s sampling interval and 1 s send interval
- Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the
	type "Reference namespace"
 — Number of nodes for user-defined server interfaces, max. 	30 000
Alarms and Conditions	Yes
Alams and Conditions — Number of program alarms	200
— Number of program alarms — Number of alarms for system diagnostics	100
Further protocols	
MODBUS	Yes; MODBUS TCP
Isochronous mode	
Equidistance	Yes
S7 message functions	
Number of login stations for message functions, max.	64
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block,
Number of computable program messages, max.	ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
 Number of program alarms 	1 000
 Number of alarms for system diagnostics 	200
 Number of alarms for motion technology objects 	480
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
	Yes; Parallel online access possible for up to 8 engineering systems Yes; Up to 8 simultaneously (in total across all ES clients)
Joint commission (Team Engineering)	
Joint commission (Team Engineering) Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Joint commission (Team Engineering) Status block Single step	Yes; Up to 8 simultaneously (in total across all ES clients) No
Joint commission (Team Engineering) Status block Single step Number of breakpoints	Yes; Up to 8 simultaneously (in total across all ES clients) No
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control	Yes; Up to 8 simultaneously (in total across all ES clients) No 8
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max.	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. of which status variables, max. of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. of which powerfail-proof Traces	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. — of which status variables, max. — of which control variables, max. — of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. — of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible
Joint commission (Team Engineering) Status block Single step Number of breakpoints Status/control • Status/control variable • Variables • Number of variables, max. of which status variables, max. of which control variables, max. of which control variables, max. Forcing • Forcing • Forcing, variables • Number of variables, max. Diagnostic buffer • present • Number of entries, max. of which powerfail-proof Traces • Number of configurable Traces Interrupts/diagnostics/status information Diagnostics indication LED • RUN/STOP LED	Yes; Up to 8 simultaneously (in total across all ES clients) No 8 Yes Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters 200; per job 200; per job 200; per job Yes Peripheral inputs/outputs 200 Yes 3 200 500 4; Up to 512 KB of data per trace are possible

Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	6 400
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
 Number of available Extended Motion Control resources for technology objects 	192
 Required Extended Motion Control resources 	
— per cam (1 000 points and 50 segments)	2
— per cam (10 000 points and 50 segments)	20
— for each set of kinematics	30
— Per leading axis proxy	3
 Positioning axis 	
 — Number of positioning axes at motion control cycle of 4 ms (typical value) 	55
 — Number of positioning axes at motion control cycle of 8 ms (typical value) 	80
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	Yes
Ambient conditions	
Ambient temperature during operation	
 horizontal installation, min. 	0 °C
 horizontal installation, max. 	60 °C; Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off
• vertical installation, min.	0 °C
 vertical installation, min. vertical installation, max. 	0 °C 40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
• vertical installation, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the
vertical installation, max. Ambient temperature during storage/transportation	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
 vertical installation, max. Ambient temperature during storage/transportation min. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
 vertical installation, max. Ambient temperature during storage/transportation min. max. 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max.	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
vertical installation, max. Ambient temperature during storage/transportation o min. o max. Altitude during operation relating to sea level o Installation altitude above sea level, max. configuration / header configuration / programming / header	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
• vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
• vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level lnstallation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL — SCL	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
vertical installation, max. Ambient temperature during storage/transportation min. max. Attitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language - LAD - FBD - STL - SCL - GRAPH	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes
vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language - LAD - FBD - STL - SCL - GRAPH Know-how protection User program protection/password protection Copy protection	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes Yes Yes Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
 vertical installation, max. Ambient temperature during storage/transportation min. max. Attitude during operation relating to sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data	Yes Y
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection Block protection Block protection protection of confidential configuration data Password for display 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes <
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection User program protection/password protection Copy protection Block protection Access protection protection of confidential configuration data Password for display Protection level: Write protection 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
 vertical installation, max. Ambient temperature during storage/transportation min. max. Altitude during operation relating to sea level Installation altitude above sea level Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language LAD FBD STL SCL GRAPH Know-how protection Block protection Block protection protection of confidential configuration data Password for display 	40 °C; Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes <

 lower limit upper limit	adjustable minimum cycle time adjustable maximum cycle time
Dimensions	
Width	175 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 929 g

last modified:

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