SIEMENS

Data sheet



SIMATIC DP, CPU 1516PRO-2 PN for ET 200pro, Central processing unit with Work memory 1 MB for program and 5 MB for data, 1st interface: PROFINET IRT with 3-port switch, 2nd interface: PROFINET RT, 10 ns bit performance, degree of protection: IP65/67, SIMATIC Memory Card required, Connection module required

General information	
Product type designation	CPU 1516pro-2 PN
HW functional status	FS02
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
 Isochronous mode 	Yes; Via X1, with minimum OB 6x cycle of 500 μs
Engineering with	
 STEP 7 TIA Portal configurable/integrated from version 	V17 (FW V2.9) / V14 (FW V2.0) or higher
Configuration control	
via dataset	No
Control elements	
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Input current	
Current consumption (rated value)	0.31 A
Current consumption, max.	0.4 A
Inrush current, max.	0.4 A; Rated value
l²t	0.001 A ² ·s
Power	
Infeed power to the backplane bus	2.275 W
Power loss	
Power loss, typ.	5.3 W
Memory	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
Work memory	
integrated (for program)	1 Mbyte
• integrated (for data)	5 Mbyte
Load memory	
 Plug-in (SIMATIC Memory Card), max. 	32 Gbyte
Backup	
maintenance-free	Yes
CPU processing times	

for bit operations, typ.	10 ns
for word operations, typ.	12 ns
for fixed point arithmetic, typ.	16 ns
for floating point arithmetic, typ.	64 ns
CPU-blocks	
Number of elements (total)	8 000; Blocks (OB, FB, FC, DB) and UDTs
DB	
Number range	1 60 999; subdivided into: number range that can be used by the user: 1
	59 999, and number range of DBs created via SFC 86: 60 000 60 999
Size, max.	5 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
FB	
Number range	0 65 535
Size, max.	1 Mbyte
FC	
Number range	0 65 535
• Size, max.	1 Mbyte
OB	
• Size, max.	1 Mbyte
Number of free cycle OBs	100
Number of time alarm OBs	20
Number of delay alarm OBs	20
Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 μs
Number of process alarm OBs	50
Number of DPV1 alarm OBs	3
Number of isochronous mode OBs	1
Number of technology synchronous alarm OBs	2
Number of startup OBs	100
	4
Number of asynchronous error OBs	
Number of synchronous error OBs	2
Number of diagnostic alarm OBs	1
Nesting depth	24
per priority class	24
Counters, timers and their retentivity	
S7 counter	
Number	2 048
	2 048
Number	2 048 Yes
Number Retentivity	
Number Retentivity — adjustable	
Number Retentivity — adjustable IEC counter	Yes
Number Retentivity — adjustable IEC counter Number	Yes
Number Retentivity — adjustable IEC counter Number Retentivity	Yes Any (only limited by the main memory)
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable	Yes Any (only limited by the main memory)
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times	Yes Any (only limited by the main memory) Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number	Yes Any (only limited by the main memory) Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity	Yes Any (only limited by the main memory) Yes 2 048
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable A number Retentivity — adjustable	Yes Any (only limited by the main memory) Yes 2 048
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer	Yes Any (only limited by the main memory) Yes 2 048 Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number	Yes Any (only limited by the main memory) Yes 2 048 Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Algustable	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory)
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers,
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable IEC timer Retentivity — adjustable Retentive data area (incl. timers, counters, flags), max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers,
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Retentivity — adjustable Retentivity — Size, max.	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks	Yes Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte
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Number Retentivity — adjustable IEC counter Number Retentivity — adjustable S7 times Number Retentivity — adjustable IEC timer Number Retentivity — adjustable Data areas and their retentivity Retentive data area (incl. timers, counters, flags), max. Flag Size, max. Number of clock memories Data blocks Retentivity adjustable Retentivity preset	Any (only limited by the main memory) Yes 2 048 Yes Any (only limited by the main memory) Yes 512 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 472 KB 16 kbyte 8; 8 clock memory bit, grouped into one clock memory byte

Number of IO modules	8 192; max. number of modules / submodules
I/O address area	OO librates All imports one in the
• Inputs	32 kbyte; All inputs are in the process image
Outputs Per integrated IO subsystem.	32 kbyte; All outputs are in the process image
per integrated IO subsystem	9 khuta
— Inputs (volume)	8 kbyte
— Outputs (volume) Hardware configuration	8 kbyte
	64: A distributed I/O system is observed rized not only by the integration of
Number of distributed IO systems	64; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
Number of IO Controllers	
integrated	2
• Via CM	0
Rack	
 Modules per rack, max. 	16; Expansion width max. 1.2 m
Number of lines, max.	1
Time of day	
Clock	
• Type	Hardware clock
Backup time	6 wk; At 40 °C ambient temperature, typically
Deviation per day, max.	10 s; Typ.: 2 s
Operating hours counter	40
Number Clack synchronization	16
Clock synchronization	Voc
• supported	Yes Yes
• in AS, master	
in AS, slaveon Ethernet via NTP	Yes Yes
• on Ethernet via NTP Interfaces	100
Number of PROFINET interfaces	2
Number of PROFIBUS interfaces	0
Interface	
Interface types	
• RJ 45 (Ethernet)	Yes; X1 P3
Number of ports	3; 2x M12 + 1x RJ45
• integrated switch	Yes
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0
PROFINET IO Controller	
Services	
— PG/OP communication	Yes
— Isochronous mode	Yes
— Direct data exchange	Yes; Requirement: IRT and isochronous mode (MRPD optional)
— IRT	Yes
— PROFlenergy	Yes; per user program
 Prioritized startup 	Yes; Max. 32 PROFINET devices
— Number of connectable IO Devices, max.	256; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 Of which IO devices with IRT, max. 	64
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8; in total across all interfaces
 Number of IO Devices per tool, max. 	8
 Updating times 	The minimum value of the update time also depends on communication share

Update time for IRT — for send cycle of 250 μs	set for PROFINET IO, on the number of IO devices, and on the quantity of
·	configured user data
— for send cycle of 250 μs	
	250 μs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 500 μs of the isochronous OB is decisive
— for send cycle of 500 μs	500 μs to 8 ms
— for send cycle of 1 ms	1 ms to 16 ms
— for send cycle of 2 ms	2 ms to 32 ms
— for send cycle of 4 ms	4 ms to 64 ms
With IRT and parameterization of "odd" send cycles	Update time = set "odd" send clock (any multiple of 125 μ s: 375 μ s, 625 μ s 3 875 μ s)
Update time for RT	
— for send cycle of 250 μs	250 μs to 128 ms
— for send cycle of 500 μs	500 μs to 256 ms
— for send cycle of 1 ms	1 ms to 512 ms
— for send cycle of 2 ms	2 ms to 512 ms
— for send cycle of 4 ms	4 ms to 512 ms
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Isochronous mode	No
— IRT	Yes
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
Number of IO Controllers with shared device, max.	4
— activation/deactivation of I-devices	Yes; per user program
Asset management record	Yes; per user program
2. Interface	roo, por door program
Interface types	
• RJ 45 (Ethernet)	No
Number of ports	1; 1x M12
• integrated switch	No
Protocols	
• IP protocol	Yes; IPv4
PROFINET IO Controller	Yes
PROFINET IO Device	Yes
SIMATIC communication	Yes
Open IE communication	Yes; Optionally also encrypted
Web server	Yes
Media redundancy	No
PROFINET IO Controller	INC
Services	
— PG/OP communication	Yes
— PG/OP communication — Isochronous mode	No
— Direct data exchange	No No
IDT	No
— IRT	Voc: nor upor program
— PROFlenergy	Yes; per user program
	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i,
— PROFlenergy — Prioritized startup — Number of connectable IO Devices, max.	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces
 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces
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 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share
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 — PROFlenergy — Prioritized startup — Number of connectable IO Devices, max. — Number of connectable IO Devices for RT, max. — of which in line, max. — Number of IO Devices that can be simultaneously activated/deactivated, max. — Number of IO Devices per tool, max. — Updating times 	No 32; In total, up to 1 000 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET 32 32 8; in total across all interfaces 8 The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of

 PG/OP communication 	Yes
— Isochronous mode	No
— IRT	No
— PROFlenergy	Yes; per user program
— Prioritized startup	No
— Shared device	Yes
 Number of IO Controllers with shared device, max. 	4
 activation/deactivation of I-devices 	Yes; per user program
Asset management record	Yes; per user program
Interface types	
RJ 45 (Ethernet)	
• 100 Mbps	Yes
 Autonegotiation 	Yes
 Autocrossing 	Yes
Industrial Ethernet status LED	Yes
Protocols	
PROFIsafe	No
Number of connections	
 Number of connections, max. 	128; Via integrated interfaces of the CPU
 Number of connections reserved for ES/HMI/web 	10
 Number of connections via integrated interfaces 	128
Number of S7 routing paths	16
Redundancy mode	
H-Sync forwarding	Yes
Media redundancy	
— Media redundancy	Yes; only via 1st interface (X1)
— MRP	Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client
 MRP interconnection, supported 	Yes; as MRP ring node according to IEC 62439-2 Edition 3.0
— MRPD	Yes; Requirement: IRT
 Switchover time on line break, typ. 	200 ms; For MRP, bumpless for MRPD
 Number of stations in the ring, max. 	50
SIMATIC communication	
 PG/OP communication 	Yes; encryption with TLS V1.3 pre-selected
S7 routing	Yes
 S7 communication, as server 	Yes
 S7 communication, as client 	Yes
User data per job, max.	See online help (S7 communication, user data size)
Open IE communication	
• TCP/IP	Yes
— Data length, max.	64 kbyte
several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
	Yes
Encryption	
Encryption Web server	Yes; Optional
Encryption Web server HTTP	Yes; Optional Yes; Standard and user pages
EncryptionWeb serverHTTPHTTPS	Yes; Optional
Encryption Web server HTTP HTTPS OPC UA	Yes; Optional Yes; Standard and user pages Yes; Standard and user pages
Encryption Web server HTTP HTTPS OPC UA Runtime license required	Yes Yes; Optional Yes; Standard and user pages Yes; Standard and user pages Yes; "Medium" license required
Encryption Web server HTTP HTTPS OPC UA Runtime license required OPC UA Client	Yes Yes; Optional Yes; Standard and user pages Yes; Standard and user pages Yes; "Medium" license required Yes
 Encryption Web server HTTP HTTPS OPC UA Runtime license required 	Yes Yes; Optional Yes; Standard and user pages Yes; Standard and user pages Yes; "Medium" license required

	Basic256Sha256
— User authentication	"anonymous" or by user name & password
Number of connections, max.	10
Number of connections, max. — Number of nodes of the client interfaces, recommended max.	2 000
 Number of elements for one call of OPC_UA_NodeGetHandleList/OPC_UA_ReadList/OPC_I max. 	300
Number of elements for one call of OPC_UA_NameSpaceGetIndexList, max.	20
 Number of elements for one call of OPC_UA_MethodGetHandleList, max. 	100
 Number of simultaneous calls of the client instructions for session management, per connection, max. 	1
 Number of simultaneous calls of the client instructions for data access, per connection, max. 	5
 Number of registerable nodes, max. 	5 000
 Number of registerable method calls of OPC_UA_MethodCall, max. 	100
 Number of inputs/outputs when calling OPC_UA_MethodCall, max. 	20
OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
 Application authentication 	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
User authentication	"anonymous" or by user name & password
 — GDS support (certificate management) 	Yes
— Number of sessions, max.	48
 Number of accessible variables, max. 	100 000
 Number of registerable nodes, max. 	20 000
 Number of subscriptions per session, max. 	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	200 ms
 Number of server methods, max. 	50
 Number of inputs/outputs per server method, max. 	20
 Number of monitored items, recommended max. 	2 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
 Number of nodes for user-defined server interfaces, max. 	5 000
 Alarms and Conditions 	Yes
 Number of program alarms 	200
Number of alarms for system diagnostics	100
Further protocols	
• MODBUS	Yes; MODBUS TCP
S7 message functions	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	10 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	5 000
Number of simultaneously active program alarms	
Number of program alarms	1 000
 Number of alarms for system diagnostics 	200
Number of alarms for motion technology objects	160
Test commissioning functions	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 8 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
Status/control	
Status/control variable	Yes
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
 Number of variables, max. 	

— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
Forcing	
• Forcing	Yes
Forcing, variables	Peripheral inputs/outputs
Number of variables, max.	200
Diagnostic buffer	
• present	Yes
 Number of entries, max. 	3 200
— of which powerfail-proof	500
Traces	
Number of configurable Traces	4; Up to 512 KB of data per trace are possible
Interrupts/diagnostics/status information	
Diagnostics indication LED	
RUN/STOP LED	Yes
• ERROR LED	Yes
MAINT LED	Yes
 Monitoring of the supply voltage (PWR-LED) 	Yes; green "24 V DC" LED
 Connection display LINK TX/RX 	Yes
Supported technology objects	
Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC
	program; selection guide via the TIA Selection Tool
 Number of available Motion Control resources for technology objects 	2 400
 Required Motion Control resources 	
— per speed-controlled axis	40
— per positioning axis	80
— per synchronous axis	160
— per external encoder	80
— per output cam	20
— per cam track	160
— per probe	40
Positioning axis	
 Number of positioning axes at motion control cycle of 4 ms (typical value) 	7
 Number of positioning axes at motion control cycle of 8 ms (typical value) 	14
Controller	
PID_Compact	Yes; Universal PID controller with integrated optimization
PID_3Step	Yes; PID controller with integrated optimization for valves
• PID-Temp	Yes; PID controller with integrated optimization for temperature
Counting and measuring	
High-speed counter	V
	Yes
	Yes
Ambient conditions	Yes
Ambient conditions Ambient temperature during operation	
Ambient conditions Ambient temperature during operation • horizontal installation, min.	-25 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max.	-25 °C 55 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min.	-25 °C 55 °C -25 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max.	-25 °C 55 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation	-25 °C 55 °C -25 °C 55 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min.	-25 °C 55 °C -25 °C 55 °C -40 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max.	-25 °C 55 °C -25 °C 55 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max.	-25 °C 55 °C -25 °C 55 °C -40 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD — STL	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes Yes Yes
Ambient conditions Ambient temperature during operation • horizontal installation, min. • horizontal installation, max. • vertical installation, min. • vertical installation, max. Ambient temperature during storage/transportation • min. • max. Altitude during operation relating to sea level • Installation altitude above sea level, max. configuration / header configuration / programming / header Programming language — LAD — FBD	-25 °C 55 °C -25 °C 55 °C -40 °C 70 °C 5 000 m; Restrictions for installation altitudes > 2 000 m, see manual Yes Yes

Know-how protection	
 User program protection/password protection 	Yes
Copy protection	Yes
Block protection	Yes
Access protection	
 protection of confidential configuration data 	Yes
 Protection level: Write protection 	Yes
 Protection level: Read/write protection 	Yes
Protection level: Complete protection	Yes
programming / cycle time monitoring / header	
• lower limit	adjustable minimum cycle time
• upper limit	adjustable maximum cycle time
Dimensions	
Width	135 mm
Height	130 mm
Depth	65 mm
Weights	
Weight, approx.	614 g

last modified:

8/27/2023