SIEMENS

Data sheet

6ES7412-2EK07-0AB0



SIMATIC S7-400, CPU 412-2 PN Central processing unit with: Work memory 1 MB, (0.5 MB code; 0.5 MB data) interfaces 1st interface MPI/DP 12 Mbit/s, (X1), 2nd interface Ethernet/PROFINET (X5)

Product type designation	CPU 412-2 PN
HW functional status	01
Firmware version	V7.0
Product function	V1.0
Isochronous mode	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	res, via rivoribos di virivorine i interiace
Programming package	STEP 7 V5.5 or higher with HSP 262
CiR - Configuration in RUN	STELL 7 V3.5 of Higher With Flori
CiR synchronization time, basic load	100 ms
CiR synchronization time, basic load CiR synchronization time, time per I/O byte	30 μs
Supply voltage	30 μs
Rated value (DC)	Power aupply via ayatem pawer aupply
	Power supply via system power supply
Input current	1.1 A
from backplane bus 5 V DC, typ.	1.1 A
from backplane bus 5 V DC, max.	
from backplane bus 24 V DC, max.	150 mA; 150 mA per DP interface
from interface 5 V DC, max. Power loss	90 mA; At the DP interface
	r r w
Power loss, typ.	5.5 W
Power loss, max. Memory	7 W
Type of memory	RAM
Work memory	rvaivi
• integrated	1 Mbyte
•	512 kbyte
integrated (for program)integrated (for data)	512 kbyte
expandable	No No
Load memory	140
expandable FEPROM	Yes; with Memory Card (FLASH)
expandable FEPROM, max.	64 Mbyte
• integrated RAM, max.	512 kbyte
expandable RAM	Yes; with Memory Card (RAM)
expandable RAM, max.	64 Mbyte
Backup	
• present	Yes
with battery	Yes; all data
without battery	No
Battery	
Backup battery	

 Backup current, typ. 	180 μA; up to 40 °C
Backup current, max.	850 µA
Backup time, max.	Dealt with in the module data manual with the secondary conditions and the factors of influence
 Feeding of external backup voltage to CPU 	5 V DC to 15 V DC
CPU processing times	
for bit operations, typ.	31.25 ns
for word operations, typ.	31.25 ns
for fixed point arithmetic, typ.	31.25 ns
for floating point arithmetic, typ.	62.5 ns
CPU-blocks	
DB	
Number, max.	3 000; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 500; Number range: 0 to 7999
• Size, max.	64 kbyte
ОВ	
Number, max.	see instruction list
• Size, max.	64 kbyte
Number of free cycle OBs	1; OB 1
Number of time alarm OBs	2; OB 10, 11
Number of delay alarm OBs	2; OB 20, 21
Number of cyclic interrupt OBs	2; OB 32, 35 (shortest cycle that can be set = 500 µs)
Number of process alarm OBs	2; OB 40, 41
 Number of DPV1 alarm OBs 	3; OB 55-57
 Number of isochronous mode OBs 	2; OB 61-62
 Number of multicomputing OBs 	1; OB 60
Number of background OBs	1; OB 90
Number of startup OBs	3; OB 100-102
Number of asynchronous error OBs	9; OB 80-88
 Number of synchronous error OBs 	2; OB 121, 122
Nesting depth	
per priority class	24
additional within an error OB	1
Counters, timers and their retentivity	
S7 counter	
Number	2 048
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	2 047
— preset	Z 0 to Z 7
Counting range	
— lower limit	0
— upper limit	999
IEC counter	
• present	
• Type	Yes
Турс	Yes SFB
• Number	
	SFB
Number	SFB
Number S7 times	SFB Unlimited (limited only by RAM capacity)
Number S7 times Number	SFB Unlimited (limited only by RAM capacity)
NumberS7 timesNumberRetentivity	SFB Unlimited (limited only by RAM capacity) 2 048
 Number S7 times Number Retentivity adjustable 	SFB Unlimited (limited only by RAM capacity) 2 048 Yes
 Number S7 times Number Retentivity — adjustable — lower limit 	SFB Unlimited (limited only by RAM capacity) 2 048 Yes 0

— lower limit	10 ms
— lower limit — upper limit	9 990 s
— upper infinit	9 990 5
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	Committee (minice only by 14 th capacity)
Retentive data area (incl. timers, counters, flags), max.	Total working and load memory (with backup battery)
Flag	Total Working and load memory (With backap battery)
• Size, max.	4 kbyte; Size of bit memory address area
Retentivity available	Yes
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; in 1 memory byte
Local data	c, in Thiomoly Byte
adjustable, max.	8 kbyte
• preset	4 kbyte
Address area	· neyto
I/O address area	
• Inputs	4 kbyte
Outputs	4 kbyte
Process image	4 ruyic
Inputs, adjustable	4 kbyte
Outputs, adjustable	4 kbyte
Inputs, default	128 byte
Outputs, default	128 byte
consistent data, max.	244 byte
Access to consistent data in process image	Yes
Subprocess images	
Number of subprocess images, max.	15
Digital channels	
• Inputs	32 768
— of which central	32 768
Outputs	32 768
— of which central	32 768
Analog channels	32.00
• Inputs	2 048
— of which central	2 048
Outputs	2 048
— of which central	2 048
Hardware configuration	2010
Number of expansion units, max.	21
connectable OPs	47
Multicomputing	Yes; 4 CPUs max. (with UR1 or UR2)
Interface modules	103, 4 Of 03 max. (with Orl of Orl2)
Number of connectable IMs (total), max.	6
Number of connectable IM 460s, max.	6
Number of connectable IM 460s, max.	4; IM 463-2
Number of DP masters	ı, iii. 100 Z
• integrated	1
• via CP	10; CP 443-5 Extended
• via IM 467	4
Mixed mode IM + CP permitted	No; IM 467 cannot be used jointly with CP 443-5 Ext. or CP 443-1 in
· mates mead in . or permitted	PROFINET IO mode
• via interface module	0
 Number of pluggable S5 modules (via adapter capsule in central device), max. 	6
Number of IO Controllers	
• integrated	1
• via CP	4; Max. 4 in the central controller; no mixed operation of different CP 443-1 types in PROFINET IO mode
Number of operable FMs and CPs (recommended)	

• FM	Limited by number of slots and number of connections
• CP, PtP	CP 440: Limited by number of slots; CP 441: Limited by number of slots and
PROFIBUS and Ethernet CPs	number of connections 14; In total max. 10 CPs as DP master and PROFINET controller, of which up to 10 IMs or CPs as DP master and up to 4 CPs as PROFINET controller
Slots	to 10 livis of CFS as DF master and up to 4 CFS as FROFINET controller
required slots	1
Time of day	
Clock	
Hardware clock (real-time)	Yes
retentive and synchronizable	Yes
Resolution	1 ms
Deviation per day (buffered), max.	1.7 s; Power off
Deviation per day (unbuffered), max.	8.6 s; For power On
Operating hours counter	40
• Number	16
Number/Number range	0 to 15
Range of values	SFCs 2, 3 and 4: 0 to 32767 hours SFC 101: 0 to 2^31 - 1 hours
• Granularity	1h
• retentive	Yes
Clock synchronization	
• supported	Yes
• to MPI, master	Yes
◆ to MPI, slave	Yes
◆ to DP, master	Yes
 ◆ to DP, slave 	Yes
• in AS, master	Yes
• in AS, slave	Yes
 on Ethernet via NTP 	Yes; As client
• to IF 964 DP	No
Time difference in system when synchronizing via	
• Ethernet, max.	10 ms
● MPI, max.	200 ms
Interfaces	
Interfaces/bus type	1 x MPI/PROFIBUS DP, 1 x PROFINET (2 ports)
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
1. Interface	
Interface type	MPI/PROFIBUS DP
Isolated	Yes
Interface types	100
• RS 485	Yes
Output current of the interface, max.	150 mA
	190 IIIA
Protocols • MPI	Voc
	Yes
PROFIBUS DP masterPROFIBUS DP slave	Yes Yes
	res
Number of connections	32; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
	Yes
— Routing	
— Global data communication	Yes
— S7 basic communication	Yes
— S7 communication	Yes
 — S7 communication, as client 	Yes
— S7 communication, as server	Yes
PROFIBUS DP master	
Number of connections, max.	16; If a diagnostics repeater is used on the line, the number of connection resources on the line is reduced by 1
Transmission rate, max.	12 Mbit/s

Number of DP slaves, max.	32
Number of DP slaves, max. Services	VL
	Von
— PG/OP communication	Yes
— Routing	Yes; S7 routing
— Global data communication	No
 S7 basic communication 	Yes
— S7 communication	Yes
 — S7 communication, as client 	Yes
 S7 communication, as server 	Yes
— Equidistance	Yes
— Isochronous mode	Yes
— SYNC/FREEZE	Yes
 Activation/deactivation of DP slaves 	Yes
 — Direct data exchange (slave-to-slave communication) 	Yes
— DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— User data per DP slave, max.	244 byte
— Inputs, max.	244 byte
— Outputs, max.	244 byte
— Slots, max.	244
— per slot, max.	128 byte
PROFIBUS DP slave	
Number of connections	16
GSD file	http://support.automation.siemens.com/WW/view/en/113652
Transmission rate, max.	12 Mbit/s
automatic baud rate search	No
Address area, max.	32; Virtual slots
User data per address area, max.	32 byte
of which consistent, max.	32 byte
Services	32 byte
— PG/OP communication	Yes; with interface active
— Routing	Yes; with interface active
— Global data communication	No
— S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	Yes
— S7 communication, as server	Yes
 — Direct data exchange (slave-to-slave communication) 	No
— DPV1	No
	INO
Transfer memory	244 byte
— Inputs	244 byte
— Outputs	244 byte
2. Interface	PROFILET
Interface type	PROFINET
Isolated	· ·
automatic detection of transmission rate	Yes
	Yes; Autosensing
Autonegotiation	Yes; Autosensing Yes
Autocrossing	Yes; Autosensing Yes Yes
Autocrossing Change of IP address at runtime, supported	Yes; Autosensing Yes Yes Yes Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Autocrossing Change of IP address at runtime, supported Number of connection resources	Yes; Autosensing Yes Yes Yes Yes; Assignment by higher-level IO-Controller or by the user program with
Autocrossing Change of IP address at runtime, supported	Yes; Autosensing Yes Yes Yes Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Autocrossing Change of IP address at runtime, supported Number of connection resources	Yes; Autosensing Yes Yes Yes Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF"
Autocrossing Change of IP address at runtime, supported Number of connection resources Interface types	Yes; Autosensing Yes Yes Yes Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF" 48
Autocrossing Change of IP address at runtime, supported Number of connection resources Interface types • RJ 45 (Ethernet)	Yes; Autosensing Yes Yes Yes Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF" 48 Yes
Autocrossing Change of IP address at runtime, supported Number of connection resources Interface types • RJ 45 (Ethernet) • Number of ports	Yes; Autosensing Yes Yes Yes; Assignment by higher-level IO-Controller or by the user program with SFB104 "IP_CONF" 48 Yes 2

 PROFINET IO Device 	Yes
PROFINET CBA	Yes
 PROFIBUS DP master 	No
PROFIBUS DP slave	No
Open IE communication	Yes
Web server	Yes
Point-to-point connection	No
Media redundancy	Yes
PROFINET IO Controller	
Transmission rate, max.	100 Mbit/s
Services	
— PG/OP communication	Yes
— S7 communication	Yes
— Isochronous mode	Yes; Only with IRT and the High Performance option
— Shared device	Yes
Prioritized startup	Yes
 Number of IO devices with prioritized startup, max. 	32
Number of connectable IO Devices, max.	256
Of which IO devices with IRT, max.	64
— of which in line, max.	64
Number of IO Devices with IRT and the option "high	256
flexibility"	
— of which in line, max.	61
 Number of connectable IO Devices for RT, max. 	256
— of which in line, max.	256
 Activation/deactivation of IO Devices 	Yes
 Number of IO Devices that can be simultaneously activated/deactivated, max. 	8
 — IO Devices changing during operation (partner ports), supported 	Yes
— Number of IO Devices per tool, max.	8; 8 parallel calls of the SFC 12 "D_ACT_DP" possible per line. Max. 32 IO Devices changing during operation (partner ports) are supported
 Device replacement without swap medium 	Yes
— Send cycles	$250~\mu s,500~\mu s,1$ ms, 2 ms, 4 ms additionally with IRT with high performance: $250~\mu s$ to 4 ms in $125~\mu s$ frame
— Updating time	250 μs to 512 ms; minimum value depends on preset communication share for PROFINET IO, on the number of IO Devices and on the amount of configured user data, see PROFINET system description
Address area	, , , , , , , , , , , , , , , , , , , ,
— Inputs, max.	4 kbyte
— Outputs, max.	4 kbyte
User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— S7 communication	Yes
Isochronous mode	No
— IRT	Yes
Prioritized startup	Yes
— Shared device	Yes
Number of IO Controllers with shared device, max.	2
Transfer memory	_
— Inputs, max.	1 440 byte; Per IO Controller with shared device
— Inputs, max. — Outputs, max.	1 440 byte; Per IO Controller with shared device
— Outputs, max. Submodules	1 440 byte, 1 ct 10 controllet with shaled device
	64
— Number, max.	
— User data per submodule, max.	1 024 byte
PROFINET CBA	Voc
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	40
Number of connections, max.	46
Local port numbers used at the system end	0, 20, 21, 25, 80, 102, 135, 161, 34962, 34963, 34964, 65532, 65533, 65534,

Many allow founds	65535
Keep-alive function, supported Protocolo	Yes
Protocols	
Redundancy mode	
Media redundancy	
Switchover time on line break, typ.	200 ms
— Number of stations in the ring, max.	50
SIMATIC communication	V
• S7 routing	Yes
Open IE communication • TCP/IP	Vacuus integrated DDOCINET interface and leadable EDa
Number of connections, max.	Yes; via integrated PROFINET interface and loadable FBs
	46
— Data length, max.	32 kbyte Yes
— several passive connections per port, supported	
• ISO-on-TCP (RFC1006)	Yes; Via integrated PROFINET interface or CP 443-1 Adv. and loadable FBs
— Number of connections, max.	46
— Data length, max.	32 kbyte; 1 452 bytes via CP 443-1 Adv.
UDP Number of connections, may	Yes; via integrated PROFINET interface and loadable FBs
Number of connections, max. Pate length, max.	46
— Data length, max.	1 472 byte
Web server	Voc
supported Hear defined websites	Yes
User-defined websites Number of UTTP eliente	Yes
Number of HTTP clients Incohrespus mode	5
Isochronous mode	v.
Equidistance	Yes
Number of DP masters with isochronous mode	1
User data per isochronous slave, max.	244 byte
shortest clock pulse	1.5 ms; 0.5 ms without use of SFC 126, 127
max. cycle	32 ms
communication functions / header	
PG/OP communication	Yes
 Number of connectable OPs without message processing 	47
Number of connectable OPs with message processing	47; When using Alarm_S/SQ and Alarm_D/DQ
Data record routing	Yes
Global data communication	
• supported	Yes
Number of GD loops, max.	8
 Number of GD packets, transmitter, max. 	8
Number of GD packets, receiver, max.	16
Size of GD packets, max.	54 byte
Size of GD packet (of which consistent), max.	1 variable
S7 basic communication	
communication function / S7 basic communication	Yes
User data per job, max.	76 byte
User data per job (of which consistent), max.	1 variable
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes
 User data per job, max. 	64 kbyte
User data per job (of which consistent), max.	462 byte; 1 variable
S5 compatible communication	
• supported	Yes; Via FC AG_SEND and AG_RECV, max. via 10 CP 443-1 or 443-5
	9 khyto
 User data per job, max. 	8 kbyte
User data per job, max.User data per job (of which consistent), max.	240 byte
 User data per job (of which consistent), max. Number of simultaneous AG-SEND/AG-RECV orders per 	
 User data per job (of which consistent), max. Number of simultaneous AG-SEND/AG-RECV orders per CPU, max. 	240 byte
User data per job (of which consistent), max. Number of simultaneous AG-SEND/AG-RECV orders per CPU, max. Standard communication (FMS)	240 byte 24/24
 User data per job (of which consistent), max. Number of simultaneous AG-SEND/AG-RECV orders per CPU, max. 	240 byte 24/24 Yes; Via CP and loadable FB

0 1 11 11 000	00.04
Setpoint for the CPU communication load	20 %
Number of remote interconnection partners	32
Number of functions, master/slave	150
 Total of all master/slave connections 	4 500
 Data length of all incoming connections master/slave, max. 	45 000 byte
 Data length of all outgoing connections master/slave, max. 	45 000 byte
 Number of device-internal and PROFIBUS interconnections 	1 000
 Data length of device-internal und PROFIBUS interconnections, max. 	16 000 byte
 Data length per connection, max. 	2 000 byte
performance data / PROFINET CBA / remote interconnection /	/ with acyclic transfer / header
— Sampling interval, min.	200 ms; Depending on preset communication load, number of interconnections and data length used
 Number of incoming interconnections 	250
 Number of outgoing interconnections 	250
 Data length of all incoming interconnections, max. 	8 000 byte
 Data length of all outgoing interconnections, max. 	8 000 byte
— data volume / as user data for remote	2 000 byte
interconnections / in the case of acyclic transmission / with PROFINET CBA / per connection / maximum	
performance data / PROFINET CBA / remote interconnection /	/ with cyclic transfer / header
 Transmission frequency: Transmission interval, min. 	1 ms; Depending on preset communication load, number of interconnections and data length used
 number of remote connections to input variables / with PROFINET CBA / with cyclic transfer / maximum 	300
 number of remote connections to output variables / with cyclical transfer / with PROFINET CBA / maximum 	300
 — data volume / as user data for remote interconnections with input variables / with cyclical transfer / with PROFINET CBA / maximum 	4 800 byte
 — data volume / as user data for remote interconnections with output variables / with cyclical transfer / with PROFINET CBA / maximum 	4 800 byte
 — data volume / as user data for remote interconnections / with cyclical transfer / with PROFINET CBA / per connection / maximum 	450 byte
performance data / PROFINET CBA / HMI variables via PROF	INET / acyclic / header
 Number of stations that can log on for HMI variables (PN OPC/iMap) 	2x PN OPC/1x iMap
 HMI variable updating 	500 ms
— Number of HMI variables	1 000
 Data length of all HMI variables, max. 	32 000 byte
performance data / PROFINET CBA / PROFIBUS proxy function	onality / header
— supported	Yes; 32 PROFIBUS slaves max. connectable
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	48
• usable for PG communication	47
 reserved for PG communication 	1
 adjustable for PG communication, max. 	0
usable for OP communication	47
— reserved for OP communication	1
 adjustable for OP communication, max. 	0
usable for S7 basic communication	46
 reserved for S7 basic communication 	0
 adjustable for S7 basic communication, max. 	0
usable for S7 communication	46
— reserved for S7 communication	0
— adjustable for S7 communication, max.	0
usable for routing	23
— reserved for routing	0
adjustable for routing, max.	0
S7 message functions	

Niverban effective stations ()	47. May 47 with Alarma 0/00 144 D/D0 (CD)
Number of login stations for message functions, max.	47; Max. 47 with Alarm_S/SQ and Alarm_D/DQ (OPs); max. 8 with Alarm, Alarm_8, Alarm_8P, Notify and Notify_8 (e.g. WinCC)
Symbol-related messages	Yes
SCAN procedure	Yes
Program alarms	Yes
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	250; Simultaneously active alarm_S/SQ blocks or alarm_D/DQ blocks
Alarm 8-blocks	Yes
 Number of instances for alarm 8 and S7 communication blocks, max. 	300
• preset, max.	150
Process control messages	Yes
Number of archives that can log on simultaneously (SFB 37 AR_SEND)	4
Number of messages	
• overall, max.	256
• in 100 ms grid, max.	0
in 500 ms grid, max.	256
• in 1000 ms grid, max.	256
Number of additional values	
with 100 ms grid, max.	0
• with 500, 1000 ms grid, max.	1
Fest commissioning functions	
Status block	Yes; Up to 16 simultaneously
Single step	Yes
Number of breakpoints	16
Status/control	10
Status/control variable	Yes; Up to 16 variable tables
Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
Number of variables, max.	70; Status/control
Forcing	70, Status/control
·	Yes
ForcingForcing, variables	Inputs/outputs, bit memories, distributed I/Os
	64
Number of variables, max. Diagnostic buffer	04
	Yes
presentNumber of entries, max.	3 200
	Yes
— adjustable	120
— preset Service data	120
• can be read out	Voc
• can be read out Standards, approvals, certificates	Yes
	Vec
CE mark	Yes
CSA approval	Yes
UL approval	Yes
cULus	Yes
FM approval	Yes
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	ATEX II 3G Ex nA IIC T4 Gc
Ambient conditions	
Ambient temperature during operation	
• min.	0°C
• max.	60 °C
configuration / header	
John Guration / House	
Configuration software	
	Yes
Configuration software	Yes

Nesting levels	7
Access to consistent data in process image	Yes
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
configuration / programming / number of simultaneously active	SFC / header
— DPSYC_FR	2; SFC 11; per interface
— D_ACT_DP	8; SFC 12; per interface
— RD_REC	8; SFC 59; per interface
— WR_REC	8; SFC 58; per interface
— WR_PARM	8; SFC 55; per interface
— PARM_MOD	1; SFC 57; per interface
— WR_DPARM	2; SFC 56; per interface
— DPNRM_DG	8; SFC 13; per interface
— RDSYSST	8; SFC 51
— DP_TOPOL	1; SFC 103; per interface
configuration / programming / number of simultaneously active	SFB / header
— RDREC	8; SFB 52; per interface, but not more than 32 across all external interfaces
— WRREC	8; SFB 53; per interface, but not more than 32 across all external interfaces
Know-how protection	
 User program protection/password protection 	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	
Width	25 mm
Height	290 mm
Depth	219 mm
Weights	
Weight, approx.	750 g

last modified: 9/7/2023 🖸