6ES7312-5BF04-0AB0

Data sheet



SIMATIC S7-300, CPU 312C Compact CPU with MPI, 10 DI/6 DQ, 2 high-speed counters (10 kHz) Integr. power supply 24 V DC, work memory 64 KB, Front connector (1x 40-pole) and Micro Memory Card required

General information	
HW functional status	01
Firmware version	V3.3
Engineering with	
Programming package	STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
 Mains/voltage failure stored energy time 	5 ms
Repeat rate, min.	1 s
Load voltage L+	
Digital outputs	
— Rated value (DC)	24 V
 Reverse polarity protection 	No
Input current	
Current consumption (rated value)	570 mA
Current consumption (in no-load operation), typ.	90 mA
Inrush current, typ.	5 A
l²t	0.7 A ² ·s
Digital outputs	
 from load voltage L+, max. 	25 mA
Power loss	
Power loss, typ.	8 W
Memory	
Work memory	
• integrated	64 kbyte
expandable	No
Load memory	
• Plug-in (MMC)	Yes
• Plug-in (MMC), max.	8 Mbyte
 Data management on MMC (after last programming), min. 	10 y
Backup	
• present	Yes; Guaranteed by MMC (maintenance-free)
without battery	Yes; Program and data

CPU processing times	
for bit operations, typ.	0.1 μs
for word operations, typ.	0.24 µs
for fixed point arithmetic, typ.	0.32 µs
for floating point arithmetic, typ.	1.1 μs
CPU-blocks	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can
DD	be reduced by the MMC used.
DB	1.004: Number range: 1 to 16000
Number, max. Size max.	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
Number, max.	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
Number, max.	see instruction list
• Size, max.	64 kbyte
 Number of free cycle OBs 	1; OB 1
 Number of time alarm OBs 	1; OB 10
 Number of delay alarm OBs 	2; OB 20, 21
 Number of cyclic interrupt OBs 	4; OB 32, 33, 34, 35
 Number of process alarm OBs 	1; OB 40
 Number of startup OBs 	1; OB 100
 Number of asynchronous error OBs 	4; OB 80, 82, 85, 87
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
 per priority class 	16
additional within an error OB	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range — lower limit	0
	0
— upper limit	999
IEC counter • present	Yes
Type Type	SFB
Number	Unlimited (limited only by RAM capacity)
S7 times	Character (minice only by Nativi capacity)
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
— preset Time range	No retentivity
Time range	
Time range — lower limit	10 ms
Time range	
Time range — lower limit — upper limit IEC timer	10 ms
Time range — lower limit — upper limit	10 ms 9 990 s

Data areas and their retentivity	
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
Flag	
Size, max.	256 byte
Retentivity available	Yes; MB 0 to MB 255
Retentivity preset	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
per priority class, max.	32 kbyte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	1 024 byte
Outputs	1 024 byte
of which distributed	
— Inputs	none
— Outputs	none
Process image	
• Inputs	1 024 byte
Outputs	1 024 byte
 Inputs, adjustable 	1 024 byte
 Outputs, adjustable 	1 024 byte
 Inputs, default 	128 byte
 Outputs, default 	128 byte
Default addresses of the integrated channels	
Digital inputs	124.0 to 125.1
— Digital outputs	124.0 to 124.5
Digital channels	
• Inputs	266
of which central	266
Outputs	262
— of which central	262
Analog channels	
• Inputs	64
— of which central	64
Outputs	64
— of which central	64
Hardware configuration	
Number of expansion units, max.	0
Number of DP masters	
integrated	none
• via CP	4
Number of operable FMs and CPs (recommended)	
• FM	8
● CP, PtP	8
• CP, LAN	4
Rack	
• Racks, max.	1
Modules per rack, max.	8
Time of day	
Clock	
Software clock	Yes
 retentive and synchronizable 	No; Buffered: No, Can be synchronized: Yes
Deviation per day, max.	10 s; Typ.: 2 s
Behavior of the clock following POWER-ON	the clock continues at the time of day it had when power was switched off
Operating hours counter	<u></u>
Number	1
- Hullipol	•

Number/Number range	0
Number/Number range Denga of values	0 0 to 2/24 hours (when using SEC 101)
Range of values Cranularity	0 to 2^31 hours (when using SFC 101)
Granularity retentive	1 h Yes; Must be restarted at each restart
Clock synchronization	1 65, WIUST DE LESTAILEU AL EACH LESTAIL
supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• in AS, master	Yes
• in AS, slave	No
Digital inputs	
Number of digital inputs	10
of which inputs usable for technological functions	8
integrated channels (DI)	10
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
horizontal installation	
— up to 40 °C, max.	10
— up to 60 °C, max.	5
vertical installation	
— up to 40 °C, max.	5
Input voltage	
 Rated value (DC) 	24 V
● for signal "0"	-3 to +5V
• for signal "1"	+15 to +30 V
Input current	
• for signal "1", typ.	8 mA
Input delay (for rated value of input voltage)	
for standard inputs	V 044004045 04
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	48 μs; Minimum pulse width/minimum pause between pulses at
	maximum counting frequency
Cable length	4000 400 7 4 4 4 4 5 15 15
• shielded, max.	1 000 m; 100 m for technological functions
• unshielded, max.	600 m; for technological functions: No
for technological functions	400
— shielded, max.	100 m; at maximum count frequency
— unshielded, max.	not allowed
Digital outputs	
Number of digital outputs	6
of which high-speed outputs interpretal allowed (PO)	2; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	6
Short-circuit protection	Yes; Clocked electronically
Response threshold, typ. Limitation of industries abutdown voltage to	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)
Controlling a digital input	Yes
Switching capacity of the outputs	5 W
on lamp load, max. Load resistance range	J VV
Load resistance range	48.0
lower limit upper limit	48 Ω 4 kO
upper limit Output voltage	4 kΩ
Output voltage	
· · ·	1 + (-0.8 \/)
• for signal "1", min.	L+ (-0.8 V)
	L+ (-0.8 V) 500 mA

- for signal IIII marraiasible romas main	
for signal "1" permissible range, min.	5 mA
for signal "1" permissible range, max.	0.6 A
for signal "1" minimum load current	5 mA
for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
for uprating	No
for redundant control of a load	Yes
Switching frequency	
 with resistive load, max. 	100 Hz
 with inductive load, max. 	0.5 Hz
on lamp load, max.	100 Hz
 of the pulse outputs, with resistive load, max. 	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	2 A
— up to 60 °C, max.	1.5 A
vertical installation	
— up to 40 °C, max.	1.5 A
Cable length	
shielded, max.	1 000 m
unshielded, max. unshielded, max.	600 m
Analog inputs	
	0
Number of analog inputs integrated channels (AI)	0
	O
Analog outputs	
Number of analog outputs	0
integrated channels (AO)	0
Encoder	
Connectable encoders	
• 2-wire sensor	Yes
 permissible quiescent current (2-wire sensor), 	1.5 mA
max.	
Interfaces	
Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
	1; MPI 0
Number of RS 485 interfaces	
Number of RS 485 interfaces Number of RS 422 interfaces	
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface	0
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type	0 Integrated RS 485 interface
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated	0 Integrated RS 485 interface
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types	Integrated RS 485 interface No
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Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max.	Integrated RS 485 interface No Yes
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max. Protocols	Integrated RS 485 interface No Yes 200 mA
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max. Protocols • MPI	Integrated RS 485 interface No Yes 200 mA Yes
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max. Protocols • MPI • PROFIBUS DP master • PROFIBUS DP slave	Integrated RS 485 interface No Yes 200 mA Yes No No
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types • RS 485 • Output current of the interface, max. Protocols • MPI • PROFIBUS DP master	Integrated RS 485 interface No Yes 200 mA Yes No
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI	Integrated RS 485 interface No Yes 200 mA Yes No No No
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max.	Integrated RS 485 interface No Yes 200 mA Yes No No
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services	Integrated RS 485 interface No Yes 200 mA Yes No No No No No
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services — PG/OP communication	Integrated RS 485 interface No Yes 200 mA Yes No No No No No Yes
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services — PG/OP communication — Routing	Integrated RS 485 interface No Yes 200 mA Yes No No No No No No No No
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication	Integrated RS 485 interface No Yes 200 mA Yes No No No No 187.5 kbit/s Yes No Yes
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication	Integrated RS 485 interface No Yes 200 mA Yes No No No No Yes Yes Yes Yes Yes Yes
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication	Integrated RS 485 interface No Yes 200 mA Yes No No No No Yes Yes Yes Yes Yes Yes Yes Yes; Only server, configured on one side
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication S7 communication, as client	Integrated RS 485 interface No Yes 200 mA Yes No No No No Yes Yes Yes Yes No Yes Yes No Yes
Number of RS 485 interfaces Number of RS 422 interfaces 1. Interface Interface type Isolated Interface types RS 485 Output current of the interface, max. Protocols MPI PROFIBUS DP master PROFIBUS DP slave Point-to-point connection MPI Transmission rate, max. Services PG/OP communication Routing Global data communication S7 basic communication S7 communication	Integrated RS 485 interface No Yes 200 mA Yes No No No No Yes Yes Yes Yes Yes Yes Yes Yes; Only server, configured on one side

PROFIsafe	No
communication functions / header	
PG/OP communication	Yes
Data record routing	No
Global data communication	
supported	Yes
Number of GD loops, max.	8
Number of GD packets, max.	8
Number of GD packets, transmitter, max.	8
 Number of GD packets, receiver, max. 	8
 Size of GD packets, max. 	22 byte
 Size of GD packet (of which consistent), max. 	22 byte
S7 basic communication	
• supported	Yes
 User data per job, max. 	76 byte
User data per job (of which consistent), max	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
• supported	Yes
• as server	Yes
• as client	Yes; Via CP and loadable FB
 User data per job, max. 	180 byte; (with PUT/GET)
User data per job (of which consistent), max.	240 byte; as server
S5 compatible communication	
• supported	Yes; via CP and loadable FC
Number of connections	
• overall	6
usable for PG communication	5
— reserved for PG communication	1
— adjustable for PG communication, min.	1
— adjustable for PG communication, max.	5
usable for OP communication	5
— reserved for OP communication	1
— adjustable for OP communication, min.	1
— adjustable for OP communication, max.	5
usable for S7 basic communication	2
— reserved for S7 basic communication	0
— adjustable for S7 basic communication, min.	0
— adjustable for S7 basic communication, max.	2
S7 message functions	
Number of login stations for message functions, max.	6; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	V
Status/control variable	Yes
Variables	Inputs, outputs, memory bits, DB, times, counters
Number of variables, max.	30
— of which status variables, max.	30
— of which control variables, max.	14
Forcing	Vac
Forcing Forcing variables	Yes
Forcing, variables Number of variables, may	Inputs, outputs
Number of variables, max. Diagnostic buffer.	10
Diagnostic buffer	Voc
• present	Yes

Number of entries, may	500
Number of entries, max.	No
— adjustable — of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
— adjustable	Yes; From 10 to 499
— preset	10
Service data	
• can be read out	Yes
Interrupts/diagnostics/status information	
Diagnostics indication LED	
Status indicator digital input (green)	Yes
 Status indicator digital output (green) 	Yes
Integrated Functions	
Counter	
 Number of counters 	2; See "Technological Functions" manual
Counting frequency, max.	10 kHz
Frequency measurement	Yes
Number of frequency meters	2; up to 10 kHz (see "Technological Functions" manual)
controlled positioning	No
integrated function blocks (closed-loop control)	No
PID controller	No
Number of pulse outputs	2; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz
Potential separation	2.5 M IZ
Potential separation digital inputs	
Potential separation digital inputs	Yes
between the channels	No
 between the channels and backplane bus 	Yes
Potential separation digital outputs	
Potential separation digital outputs	Yes
 between the channels 	No
 between the channels and backplane bus 	Yes
Isolation	
Isolation tested with	600 V DC
Ambient conditions	
Ambient temperature during operation	
• min.	0 °C
• max.	60 °C
configuration / header	
Configuration software	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with
STEP 7 Lite	HSP 203 No
o STEP / Lite configuration / programming / header	INU
Command set	see instruction list
Nesting levels	8
System functions (SFC)	see instruction list
System function blocks (SFB)	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
 User program protection/password protection 	Yes
Block encryption	Yes; With S7 block Privacy
Dimensions	

Width	80 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	410 g

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