SIEMENS

Data sheet

6ES7223-1BL32-1XB0



SIMATIC S7-1200, Digital I/O SM 1223, 16 DI/16 DO, 16 DI 24 V DC; sourcing/sinking input, 16 DO, sourcing (sinking output), NPN transistor 0.5 A

Canagal information	
General information	ON 4000 PL40 04 V PO PO 40 O4 V PO C' L
Product type designation	SM 1223, DI 16x24 V DC, DO 16x 24 V DC Sink
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
Input current	
from backplane bus 5 V DC, max.	185 mA
Digital inputs	
• from load voltage L+ (without load), max.	4 mA; per channel
output voltage / header	
supply voltage of the transmitters / header	
• present	Yes
Power loss	
Power loss, typ.	4.5 W
Digital inputs	
Number of digital inputs	16
• in groups of	2
Input characteristic curve in accordance with IEC 61131, type 1	Yes
Number of simultaneously controllable inputs	
all mounting positions	
— up to 40 °C, max.	16
horizontal installation	
— up to 40 °C, max.	16
— up to 50 °C, max.	16
vertical installation	
— up to 40 °C, max.	16
Input voltage	
Type of input voltage	DC
Rated value (DC)	24 V
• for signal "0"	5 V DC at 1 mA
• for signal "1"	15 V DC at 2.5 mA
Input current	
• for signal "0", max. (permissible quiescent current)	1 mA
• for signal "1", min.	2.5 mA
• for signal "1", typ.	4 mA
Input delay (for rated value of input voltage)	
for standard inputs	
— parameterizable	Yes; 0.2 ms, 0.4 ms, 0.8 ms, 1.6 ms, 3.2 ms, 6.4 ms and 12.8 ms, selectable in groups of four

for interrupt inputs		
— parameterizable	Yes	
Cable length		
• shielded, max.	500 m	
• unshielded, max.	300 m	
Digital outputs		
Number of digital outputs	16; Transistor current sinking	
• in groups of	1	
Short-circuit protection	Yes; 1 to 3.5 A	
Limitation of inductive shutdown voltage to	Typ 45 V	
Switching capacity of the outputs		
• with resistive load, max.	0.5 A	
• on lamp load, max.	5 W	
Output voltage		
Rated value (DC)	24 V	
• for signal "0", max.	L+ minus 0.75 V DC with 10k Load	
• for signal "1", min.	0,5 V	
Output current		
• for signal "1" rated value	0.5 A	
for signal "1" permissible range, max.	0.5 A	
• for signal "0" residual current, max.	75 μA	
Output delay with resistive load		
• "0" to "1", max.	20 μs	
• "1" to "0", max.	350 µs	
Total current of the outputs (per group)		
horizontal installation		
— up to 50 °C, max.	8 A; Current per mass	
Relay outputs		
Switching capacity of contacts		
— with inductive load, max.	0.5 A	
— on lamp load, max.	5 W	
— with resistive load, max.	0.5 A	
Cable length		
• shielded, max.	500 m	
• unshielded, max.	150 m	
Interrupts/diagnostics/status information		
Alarms		
Diagnostic alarm	Yes	
Diagnostics indication LED		
 for status of the inputs 	Yes	
for status of the outputs	Yes	
Potential separation		
Potential separation digital inputs		
between the channels, in groups of	2	
Potential separation digital outputs		
 between the channels, in groups of 	1	
between the channels and backplane bus	500 V AC	
Degree and class of protection		
IP degree of protection	IP20	
Standards, approvals, certificates		
CE mark	Yes	
CSA approval	Yes	
UL approval	Yes	
cULus	Yes	
FM approval	Yes	
RCM (formerly C-TICK)	Yes	
KC approval	Yes	
Marine approval	Yes	
Ambient conditions		
Free fall		

• Fall height, max.	0.3 m; five times, in product package
Ambient temperature during operation	
• min.	-20 °C
• max.	60 °C
 horizontal installation, min. 	-20 °C
 horizontal installation, max. 	60 °C
 vertical installation, min. 	-20 °C
 vertical installation, max. 	50 °C
permissible temperature change	5°C to 55°C, 3°C / minute
Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C
Air pressure acc. to IEC 60068-2-13	
 Storage/transport, min. 	660 hPa
Storage/transport, max.	1 080 hPa
Relative humidity	
 Operation at 25 °C without condensation, max. 	95 %
connection method	
required front connector	Yes
Mechanics/material	
Enclosure material (front)	
Plastic	Yes
Dimensions	
Width	70 mm
Height	100 mm
Depth	75 mm
Weights	
Weight, approx.	310 g

last modified:

8/23/2023