



spare part SIPLUS S7-300 FM350-1 based on 6ES7350-1AH03-0AEO with conformal coating, -25...+60 °C, counter module FM 350-1 for S7-300, counter functions up to 500 kHz 1 channel for connection of 5 V and 24 V incremental encoders isochronous mode; measuring range types incl. configuration package on CD-ROM

Supply voltage	
Auxiliary voltage 1L+, load voltage 2L+	
<ul style="list-style-type: none"> Rated value (DC) permissible range, lower limit (DC) permissible range, upper limit (DC) 	24 V; A power supply according to EN 50155 shall be used 20.4 V; Dynamic 18.5 V 28.8 V; dynamic 30.2 V
Input current	
from load voltage 1L+ (without load), max.	40 mA
from backplane bus 5 V DC, max.	160 mA
Encoder supply	
5 V encoder supply	
<ul style="list-style-type: none"> 5 V Output current, max. 	Yes; 5.2 V ±2 % 300 mA
24 V encoder supply	
<ul style="list-style-type: none"> 24 V Output current, max. 	Yes; 1L+ (-3 V) 400 mA
Power loss	
Power loss, typ.	4.5 W
Digital inputs	
Number of digital inputs	3
Functions	1 for gate start, 1 for gate stop, 1 for setting the counter
Input voltage	
<ul style="list-style-type: none"> for signal "0" for signal "1" 	-28.8 ... +5V +11 to +28.8V
Input current	
<ul style="list-style-type: none"> for signal "1", typ. 	9 mA
Digital outputs	
Number of digital outputs	2
Short-circuit protection	Yes; Clocked electronically
Limitation of inductive shutdown voltage to	2L+ (-39 V)
Output voltage	
<ul style="list-style-type: none"> for signal "0", max. for signal "1", min. 	3 V 2L+ (-1,5 V)
Output current	
<ul style="list-style-type: none"> for signal "1" rated value for signal "1" permissible range for 0 to 60 °C, min. for signal "1" permissible range for 0 to 60 °C, max. 	0.5 A 5 mA 0.6 A
Output delay with resistive load	
<ul style="list-style-type: none"> "0" to "1", max. 	300 μs
Encoder	

Connectable encoders	
<ul style="list-style-type: none"> • Incremental encoder (symmetrical) • Incremental encoder (asymmetrical) • 24 V initiator • 24 V directional element 	<p>Yes; With 2 pulse trains offset by 90°</p> <p>Yes</p> <p>Yes</p> <p>Yes; 1 pulse train, 1 direction level</p>
Counter	
Number of counter inputs	1; 32 bit or ±31 bit
Counter input 5 V	
<ul style="list-style-type: none"> • Type • Terminating resistor • Differential input voltage • Counting frequency, max. 	<p>RS 422</p> <p>220 Ω</p> <p>1,3 V</p> <p>500 kHz</p>
Counter input 24 V	
<ul style="list-style-type: none"> • Input voltage for signal "0" • Input voltage for signal "1" • Input current for signal "1", typ. • Counting frequency, max. • Minimum pulse width 	<p>-28.8 ... +5V</p> <p>+11 to +28.8V</p> <p>9 mA</p> <p>200 kHz</p> <p>2.5 μs</p>
Potential separation	
Potential separation digital inputs	
<ul style="list-style-type: none"> • between the channels and backplane bus 	Yes; Optocoupler
Potential separation digital outputs	
<ul style="list-style-type: none"> • between the channels and backplane bus 	Yes; Optocoupler
Potential separation counter	
<ul style="list-style-type: none"> • between the channels and backplane bus 	Yes; Optocoupler
Isolation	
Isolation tested with	500 V
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Railway application	
<ul style="list-style-type: none"> • EN 50155 	Yes; Sections 4, 5 and 12; no further agreements apply; T1, Category 1, Class A/B, EN 50155:2007
Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> • min. • max. 	<p>-25 °C; = Tmin</p> <p>60 °C; = Tmax; the rated temperature range of -25 ... +55 °C (T1) applies for the use on railway vehicles according to EN50155</p>
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> • Installation altitude above sea level, max. • Ambient air temperature-barometric pressure-altitude 	<p>5 000 m</p> <p>Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)</p>
Relative humidity	
<ul style="list-style-type: none"> • With condensation, tested in accordance with IEC 60068-2-38, max. 	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-3 — to chemically active substances according to EN 60721-3-3 — to mechanically active substances according to EN 60721-3-3 	<p>Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request</p> <p>Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *</p> <p>Yes; Class 3S4 incl. sand, dust, *</p>
Use on land craft, rail vehicles and special-purpose vehicles	
<ul style="list-style-type: none"> — to biologically active substances according to EN 60721-3-5 — to chemically active substances according to EN 60721-3-5 	<p>Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of fauna); Class 5B3 on request</p> <p>Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 50155 (ST2); *</p>

— to mechanically active substances according to EN 60721-3-5	Yes; Class 5S3 incl. sand, dust; *
Usage in industrial process technology	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
Remark	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
connection method / header	
required front connector	1x 20-pin
Dimensions	
Width	40 mm
Height	125 mm
Depth	120 mm
Weights	
Weight, approx.	250 g
last modified:	1/16/2021 