## SIEMENS

## Data sheet

## 6AG1315-2EH14-2AY0



\*\*\*spare part\*\*\* SIPLUS S7-300 CPU 315-2PN/DP based on 6ES7315-2EH14-0AB0 with conformal coating, -25...+60 °C, central processing unit with 384 KB work memory, 1st interface MPI/DP 12 Mbps, 2nd interface Ethernet PROFINET, with 2-port switch, Micro Memory Card required

General information	
Product function	
<ul> <li>Isochronous mode</li> </ul>	Yes; Via PROFIBUS DP or PROFINET interface
Engineering with	
<ul> <li>Programming package</li> </ul>	STEP 7 V5.5 or higher
Supply voltage	
Rated value (DC)	24 V; A power supply according to EN 50155 shall be used
permissible range, lower limit (DC)	20.4 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	2 A min.
Mains buffering	
<ul> <li>Mains/voltage failure stored energy time</li> </ul>	5 ms
Repeat rate, min.	1 s
Input current	
Current consumption (rated value)	750 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	4 A
l²t	1 A <sup>2</sup> ·s
Power loss	
Power loss, typ.	4.65 W
Memory	
Work memory	
<ul> <li>integrated</li> </ul>	384 kbyte
expandable	No
Load memory	
<ul> <li>Plug-in (MMC)</li> </ul>	Yes
<ul> <li>Plug-in (MMC), max.</li> </ul>	8 Mbyte
<ul> <li>Data management on MMC (after last programming), min.</li> </ul>	10 у
Backup	
present	Yes; Guaranteed by MMC (maintenance-free)
<ul> <li>without battery</li> </ul>	Yes; Program and data
CPU processing times	
for bit operations, typ.	0.05 µs
for word operations, typ.	0.09 µs
for fixed point arithmetic, typ.	0.12 µs
for floating point arithmetic, typ.	0.45 µs
CPU-blocks	

Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can
	be reduced by the MMC used.
DB	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 1 to 16000
• Size, max.	64 kbyte
FB	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
FC	
<ul> <li>Number, max.</li> </ul>	1 024; Number range: 0 to 7999
• Size, max.	64 kbyte
OB	
• Size, max.	64 kbyte
<ul> <li>Number of free cycle OBs</li> </ul>	1; OB 1
<ul> <li>Number of time alarm OBs</li> </ul>	1; OB 10
<ul> <li>Number of delay alarm OBs</li> </ul>	2; OB 20, 21
<ul> <li>Number of cyclic interrupt OBs</li> </ul>	4; OB 32, 33, 34, 35
<ul> <li>Number of process alarm OBs</li> </ul>	1; OB 40
<ul> <li>Number of DPV1 alarm OBs</li> </ul>	3; OB 55, 56, 57
<ul> <li>Number of isochronous mode OBs</li> </ul>	1; OB 61
<ul> <li>Number of startup OBs</li> </ul>	1; OB 100
<ul> <li>Number of asynchronous error OBs</li> </ul>	6; OB 80, 82, 83, 85, 86, 87 (OB83 only for PROFINET IO)
Number of synchronous error OBs	2; OB 121, 122
Nesting depth	
<ul> <li>per priority class</li> </ul>	16
<ul> <li>additional within an error OB</li> </ul>	4
Counters, timers and their retentivity	
S7 counter	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
Counting range	
— adjustable	Yes
— lower limit	0
— upper limit	999
IEC counter	
present	Yes
•Туре	SFB
• Number	Unlimited (limited only by RAM capacity)
S7 times	
Number	256
Retentivity	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
Time range	
— lower limit	10 ms
— upper limit	9 990 s
IEC timer	
• present	Yes
• Type	SFB
Number	Unlimited (limited only by RAM capacity)
Data areas and their retentivity	
	128 khyta
Retentive data area (incl. timers, counters, flags), max. Flag	128 kbyte
-	2 0/8 hyte
<ul> <li>Size, max.</li> </ul>	2 048 byte

Retentivity available	Yes; MB 0 to MB 2 047
Retentivity available	MB 0 to MB 15
Number of clock memories	8; 1 memory byte
Data blocks	o, Thenory byte
Retentivity adjustable	Yes; via non-retain property on DB
Retentivity preset	Yes
Local data	
<ul> <li>per priority class, max.</li> </ul>	32 768 byte; Max. 2048 bytes per block
Address area	
I/O address area	
• Inputs	2 048 byte
Outputs	2 048 byte
of which distributed	
— Inputs	2 048 byte
— Outputs	2 048 byte
Process image	
Inputs	2 048 byte
Outputs	2 048 byte
<ul> <li>Inputs, adjustable</li> </ul>	2 048 byte
Outputs, adjustable	2 048 byte
<ul> <li>Inputs, default</li> </ul>	128 byte
Outputs, default	128 byte
Subprocess images	
<ul> <li>Number of subprocess images, max.</li> </ul>	1; With PROFINET IO, the length of the user data is limited to 1600
	bytes
Digital channels	40.004
Inputs	16 384
— of which central	1 024
<ul> <li>Outputs         <ul> <li>of which central</li> </ul> </li> </ul>	16 384 1 024
	1 024
Analog channels	1 024
<ul> <li>Inputs         <ul> <li>of which central</li> </ul> </li> </ul>	256
Outputs	1 024
— of which central	256
Hardware configuration	200
Number of expansion units, max.	3
Number of DP masters	5
integrated	1
• via CP	4
Number of operable FMs and CPs (recommended)	1
• FM	8
• CP, PtP	8
• CP, LAN	10
Rack	
<ul> <li>Racks, max.</li> </ul>	4
<ul> <li>Modules per rack, max.</li> </ul>	8
Time of day	
Clock	
<ul> <li>Hardware clock (real-time)</li> </ul>	Yes
retentive and synchronizable	Yes
Backup time	6 wk; At 40 °C ambient temperature
<ul> <li>Deviation per day, max.</li> </ul>	10 s; Typ.: 2 s
<ul> <li>Behavior of the clock following POWER-ON</li> </ul>	Clock continues running after POWER OFF
Behavior of the clock following expiry of backup	the clock continues at the time of day it had when power was switched
period	off
Operating hours counter	
Number	1
Number/Number range	0
<ul> <li>Range of values</li> </ul>	0 to 2^31 hours (when using SFC 101)

Granularity	1 h
retentive	Yes; Must be restarted at each restart
Clock synchronization	
supported	Yes
• to MPI, master	Yes
• to MPI, slave	Yes
• to DP, master	Yes; With DP slave only slave clock
• to DP, slave	Yes
• in AS, master	Yes
• in AS, slave	Yes
on Ethernet via NTP	Yes; As client
Digital inputs	res, As client
	0
Number of digital inputs	0
Digital outputs	
Number of digital outputs	0
Analog inputs	
Number of analog inputs	0
Analog outputs	
Number of analog outputs	0
Interfaces	
Number of industrial Ethernet interfaces	1; 2 ports (switch) RJ45
Number of PROFINET interfaces	1; 2 ports (switch) RJ45
Number of RS 485 interfaces	1; Combined MPI / PROFIBUS DP
Number of RS 422 interfaces	0
1. Interface	
Interface type	Integrated RS 485 interface
Isolated	Yes
Interface types	
• RS 485	Yes
Output current of the interface, max.	200 mA
Protocols	
• MPI	Yes
PROFIBUS DP master	Yes
PROFIBUS DP slave	Yes
Point-to-point connection	No
MPI	
Transmission rate, max.	12 Mbit/s
Services	
— PG/OP communication	Yes
- Routing	Yes
— Global data communication	Yes
— S7 basic communication	Yes
— S7 basic communication	Yes
- S7 communication - S7 communication, as client	No; but via CP and loadable FB
	Yes
— S7 communication, as server     PROFIBUS DP master	
Transmission rate, max.	12 Mbit/s
	12 MDIUS
Number of DP slaves, max. Services	
— PG/OP communication	Yes
— Routing	Yes
— Global data communication	Yes
— Global data communication     — S7 basic communication	
	Yes; I blocks only
- S7 communication	Yes
- S7 communication, as client	No
— S7 communication, as server	Yes
— Equidistance	Yes
— Isochronous mode	Yes; OB 61; isochronous mode can only be used alternatively on PROFIBUS DP or PROFINET IO

	Vac
- SYNC/FREEZE	Yes
Activation/deactivation of DP slaves	Yes
<ul> <li>Number of DP slaves that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes; as subscriber
DPV1	Yes
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
User data per DP slave	
— Inputs, max.	244 byte
— Outputs, max.	244 byte
PROFIBUS DP slave	2 TH DYIC
Transmission rate, max.	12 Mbit/s
automatic baud rate search	Yes; only with passive interface
Address area, max.	32
<ul> <li>User data per address area, max.</li> <li>Services</li> </ul>	32 byte
— PG/OP communication	Yes
— Routing — Global data communication	Yes; Only with active interface
	No
- S7 basic communication	No
— S7 communication	Yes
— S7 communication, as client	No
— S7 communication, as server	Yes; Connection configured on one side only
<ul> <li>— Direct data exchange (slave-to-slave communication)</li> </ul>	Yes
— DPV1	No
Transfer memory	
— Inputs	244 byte
— Outputs	244 byte
2. Interface	
Interface type	PROFINET
Isolated	Yes
automatic detection of transmission rate	Yes; 10/100 Mbit/s
Autonegotiation	Yes
Autocrossing	Yes
Change of IP address at runtime, supported	Yes
Interface types	
• RJ 45 (Ethernet)	Yes
Number of ports	2
<ul> <li>integrated switch</li> </ul>	Yes
Protocols	
• MPI	No
PROFINET IO Controller	Yes; Also simultaneously with IO-Device functionality
PROFINET IO Device	Yes; Also simultaneously with IO Controller functionality
PROFINET CBA	Yes
PROFIBUS DP master	No
PROFIBUS DP slave	No
Open IE communication	Yes; Via TCP/IP, ISO on TCP, and UDP
Web server	Yes
Media redundancy	Yes
·	
PROFINET IO Controller	100 Mbit/p
Transmission rate, max.	100 Mbit/s
Services	Vee
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
<ul> <li>— Isochronous mode</li> </ul>	Yes; OB 61; isochronous mode can only be used alternatively on

	PROFIBUS DP or PROFINET IO
— IRT	Yes
— Shared device	Yes
- Prioritized startup	Yes
<ul> <li>— Number of IO devices with prioritized startup, max.</li> </ul>	32
<ul> <li>— Number of connectable IO Devices, max.</li> </ul>	128
<ul> <li>— Of which IO devices with IRT, max.</li> </ul>	64
— of which in line, max.	64
<ul> <li>— Number of IO Devices with IRT and the option "high flexibility"</li> </ul>	128
— of which in line, max.	61
<ul> <li>— Number of connectable IO Devices for RT, max.</li> </ul>	128
— of which in line, max.	128
<ul> <li>Activation/deactivation of IO Devices</li> </ul>	Yes
<ul> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> </ul>	8
<ul> <li>IO Devices changing during operation (partner ports), supported</li> </ul>	Yes
<ul> <li>— Number of IO Devices per tool, max.</li> </ul>	8
<ul> <li>Device replacement without swap medium</li> </ul>	Yes
— Send cycles	250 $\mu s,$ 500 $\mu s,$ 1 ms; 2 ms, 4 ms (not in the case of IRT with "high flexibility" option)
— Updating time	250 μs to 512 ms (depending on the operating mode, see Manual "S7- 300 CPU 31xC and CPU 31x, technical Data" for more details)
Address area	
— Inputs, max.	2 kbyte
— Outputs, max.	2 kbyte
— User data consistency, max.	1 024 byte
PROFINET IO Device	
Services	
— PG/OP communication	Yes
— Routing	Yes
— S7 communication	Yes; With loadable FBs, max. configurable connections: 14, max. number of instances: 32
<ul> <li>— Isochronous mode</li> </ul>	No
— IRT	Yes
— PROFlenergy	Yes; With SFB 73 / 74 prepared for loadable PROFlenergy standard FB for I-Device
— Shared device	Yes
<ul> <li>— Number of IO Controllers with shared device, max.</li> </ul>	2
Transfer memory	
— Inputs, max.	1 440 byte; Per IO Controller with shared device
- Outputs, max.	1 440 byte; Per IO Controller with shared device
Submodules	
— Number, max.	64
— User data per submodule, max.	1 024 byte
PROFINET CBA	
acyclic transmission	Yes
cyclic transmission	Yes
Open IE communication	
Number of connections, max.	8
Local port numbers used at the system end	0, 20, 21, 25, 80, 102, 135, 161, 8080, 34962, 34963, 34964, 65532, 65533, 65534, 65535
<ul> <li>Keep-alive function, supported</li> </ul>	Yes
Protocols	
PROFIsafe	No
Redundancy mode	
Media redundancy	
— Switchover time on line break, typ.	200 ms; PROFINET MRP
<ul> <li>— Number of stations in the ring, max.</li> </ul>	50

Open IE communication	
TCP/IP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>ICP/IP</li> <li>— Number of connections, max.</li> </ul>	8
<ul> <li>Data length for connection type 01H, max.</li> </ul>	1 460 byte
<ul> <li>Data length for connection type 011, max.</li> <li>Data length for connection type 11H, max.</li> </ul>	32 768 byte
— several passive connections per port,	Yes
supported	
<ul> <li>ISO-on-TCP (RFC1006)</li> </ul>	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	8
— Data length, max.	32 768 byte
• UDP	Yes; via integrated PROFINET interface and loadable FBs
<ul> <li>Number of connections, max.</li> </ul>	8
— Data length, max.	1 472 byte
Web server  • supported	Yes
User-defined websites	Yes
Number of HTTP clients	5
communication functions / header	
PG/OP communication	Yes
Data record routing	Yes
Global data communication	
supported	Yes
Number of GD loops, max.	8
Number of GD packets, max.	8
Number of GD packets, transmitter, max.	8
Number of GD packets, receiver, max.	8
<ul> <li>Size of GD packets, max.</li> </ul>	22 byte
<ul> <li>Size of GD packet (of which consistent), max.</li> </ul>	22 byte
S7 basic communication	
supported	Yes
• User data per job, max.	76 byte
<ul> <li>User data per job (of which consistent), max.</li> </ul>	76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)
S7 communication	
supported	Yes
• as server	Yes
● as client	Yes; via integrated PROFINET interface and loadable FB or via CP and loadable FB
• User data per job, max.	See online help of STEP 7 (shared parameters of the SFBs/FBs and of the SFCs/FCs of S7 Communication)
S5 compatible communication	
supported	Yes; via CP and loadable FC
communication functions / PROFINET CBA (with set target of	· · · · · · · · · · · · · · · · · · ·
Setpoint for the CPU communication load	50 %
Number of remote interconnection partners     Number of functions_master/slave	32 30
<ul> <li>Number of functions, master/slave</li> <li>Total of all master/slave connections</li> </ul>	1 000
<ul> <li>Data length of all incoming connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Data length of all outgoing connections master/slave, max.</li> </ul>	4 000 byte
<ul> <li>Number of device-internal and PROFIBUS interconnections</li> </ul>	500
<ul> <li>Data length of device-internal und PROFIBUS interconnections, max.</li> </ul>	4 000 byte
<ul> <li>Data length per connection, max.</li> </ul>	1 400 byte
performance data / PROFINET CBA / remote interconne	ction / with acyclic transfer / header
— Sampling interval, min.	500 ms
<ul> <li>Number of incoming interconnections</li> </ul>	100
— Number of outgoing interconnections	100
<ul> <li>— Data length of all incoming interconnections, max.</li> </ul>	2 000 byte

<ul> <li>Data length of all outgoing interconnections, max.</li> </ul>	2 000 byte
— Data length per connection, max.	1 400 byte
performance data / PROFINET CBA / remote interconner	
— Transmission frequency: Transmission interval,	10 ms
min.	
<ul> <li>Number of incoming interconnections</li> </ul>	200
<ul> <li>Number of outgoing interconnections</li> </ul>	200
<ul> <li>Data length of all incoming interconnections, max.</li> </ul>	2 000 byte
— Data length of all outgoing interconnections,	2 000 byte
max.	
<ul> <li>— Data length per connection, max.</li> </ul>	450 byte
performance data / PROFINET CBA / HMI variables via I	PROFINET / acyclic / header
— Number of stations that can log on for HMI	3; 2x PN OPC/1x iMap
variables (PN OPC/iMap) — HMI variable updating	500 ms
— Number of HMI variables	200
— Data length of all HMI variables, max.	2 000 byte
performance data / PROFINET CBA / PROFIBUS proxy	· ·
— supported	Yes
— Number of linked PROFIBUS devices	16
— Data length per connection, max.	240 byte; Slave-dependent
Number of connections	
• overall	16
<ul> <li>usable for PG communication</li> </ul>	15
<ul> <li>reserved for PG communication</li> </ul>	1
<ul> <li>adjustable for PG communication, min.</li> </ul>	1
<ul> <li>— adjustable for PG communication, max.</li> </ul>	15
<ul> <li>usable for OP communication</li> </ul>	15
<ul> <li>reserved for OP communication</li> </ul>	1
<ul> <li>adjustable for OP communication, min.</li> </ul>	1
<ul> <li>adjustable for OP communication, max.</li> </ul>	15
<ul> <li>usable for S7 basic communication</li> </ul>	14
<ul> <li>reserved for S7 basic communication</li> </ul>	0
<ul> <li>adjustable for S7 basic communication, min.</li> </ul>	0
<ul> <li>— adjustable for S7 basic communication, max.</li> </ul>	14
usable for S7 communication	14
— reserved for S7 communication	0
— adjustable for S7 communication, min.	0
— adjustable for S7 communication, max.	14
total number of instances, max.	32
usable for routing	X1 as MPI: max. 10; X1 as DP master: max. 24; X1 as DP slave (active): max. 14; X2 as PROFINET: 24 max.
S7 message functions	
Number of login stations for message functions, max.	16; Depending on the configured connections for PG/OP and S7 basic
	communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
Test commissioning functions	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
Status/control	Vac
Status/control variable	Yes
<ul> <li>Variables</li> <li>Number of variables, max.</li> </ul>	Inputs, outputs, memory bits, DB, times, counters 30
<ul> <li>Number of variables, max.</li> <li>— of which status variables, max.</li> </ul>	30
<ul> <li>— of which status variables, max.</li> <li>— of which control variables, max.</li> </ul>	14
Forcing	
Forcing	Yes

<ul> <li>Forcing, variables</li> </ul>	Inputs, outputs
Number of variables, max.	10
Diagnostic buffer	
• present	Yes
Number of entries, max.	500
— adjustable	No
— of which powerfail-proof	100; Only the last 100 entries are retained
Number of entries readable in RUN, max.	499
— adjustable	Yes: From 10 to 499
— preset	10
Service data	
can be read out	Yes
Standards, approvals, certificates	
CE mark	Yes
UL approval	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes
Use in hazardous areas	
• ATEX	Yes
Railway application	
• EN 50155	Yes; Sections 4, 5 and 12; no further agreements apply; T1, Category 1, Class A/B, EN 50155:2007
Ambient conditions	
Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	60 °C; = Tmax; the rated temperature range of -25 +55 °C (T1) applies for the use on railway vehicles according to EN50155
Ambient temperature during storage/transportation	, , , , , , , , , , , , , , , , , , , ,
• min.	-40 °C
• max.	70 °C
Altitude during operation relating to sea level	
<ul> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m
Ambient air temperature-barometric pressure- altitude	Tmin Tmax at 1 140 hPa 795 hPa (-1 000 m +2 000 m) // Tmin (Tmax - 10 K) at 795 hPa 658 hPa (+2 000 m +3 500 m) // Tmin (Tmax -20 K) at 658 hPa 540 hPa (+3 500 m +5 000 m)
Relative humidity	
With condensation, tested in accordance with IEC     60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)
Resistance	
Use in stationary industrial systems	
<ul> <li>to biologically active substances according to</li> </ul>	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of
EN 60721-3-3	fauna); Class 3B3 on request Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52
<ul> <li>— to chemically active substances according to EN 60721-3-3</li> </ul>	(severity degree 3); *
<ul> <li>— to mechanically active substances according to EN 60721-3-3</li> </ul>	Yes; Class 3S4 incl. sand, dust, *
Use on land craft, rail vehicles and special-purpose vehic	sles
— to biologically active substances according to	Yes; Class 5B2 mold, fungus and dry rot spores (with the exception of
EN 60721-3-5	fauna); Class 5B3 on request
<ul> <li>— to chemically active substances according to EN 60721-3-5</li> </ul>	Yes; Class 5C3 (RH < 75 %) incl. salt spray acc. to EN 50155 (ST2); *
<ul> <li>— to mechanically active substances according to EN 60721-3-5</li> </ul>	Yes; Class 5S3 incl. sand, dust; *
Remark	
<ul> <li>— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04</li> </ul>	* The supplied plug covers must remain in place over the unused interfaces during operation!
configuration / header	
Configuration software	
• STEP 7	Yes; V5.5 or higher
configuration / programming / header	
Command set	see instruction list

<ul> <li>Nesting levels</li> </ul>	8
<ul> <li>System functions (SFC)</li> </ul>	see instruction list
<ul> <li>System function blocks (SFB)</li> </ul>	see instruction list
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
Know-how protection	
<ul> <li>User program protection/password protection</li> </ul>	Yes
<ul> <li>Block encryption</li> </ul>	Yes; With S7 block Privacy
Dimensions	
Width	40 mm
Height	125 mm
Depth	130 mm
Weights	
Weight, approx.	340 g

last modified:

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