



Figure similar

SIPLUS S7-300 CPU 314C based on 6ES7314-6BH04-0AB0 with conformal coating, -25...+70 °C, compact CPU with MPI, 24 DI/16 DQ, 4 AI, 2 AQ, 1 Pt100, 4 high-speed counters (60 kHz), integrated interface RS-485, integrated power supply 24 V DC, work memory 192 KB, front connector (2x 40-pole) and Micro Memory Card required

General information	
Engineering with	
<ul style="list-style-type: none"> <li>Programming package</li> </ul>	STEP 7 as of V5.5 + SP1 or STEP 7 V5.3 + SP2 or higher with HSP 204
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V
permissible range, upper limit (DC)	28.8 V
external protection for power supply lines (recommendation)	Miniature circuit breaker, type C; min. 2 A; miniature circuit breaker type B, min. 4 A
Mains buffering	
<ul style="list-style-type: none"> <li>Mains/voltage failure stored energy time</li> <li>Repeat rate, min.</li> </ul>	5 ms 1 s
Load voltage L+	
Digital inputs	
— Rated value (DC)	24 V
— Reverse polarity protection	Yes
Digital outputs	
— Rated value (DC)	24 V
— Reverse polarity protection	No
Input current	
Current consumption (rated value)	660 mA
Current consumption (in no-load operation), typ.	150 mA
Inrush current, typ.	5 A
I <sup>2</sup> t	0.7 A <sup>2</sup> ·s
Digital inputs	
<ul style="list-style-type: none"> <li>from load voltage L+ (without load), max.</li> </ul>	80 mA
Digital outputs	
<ul style="list-style-type: none"> <li>from load voltage L+, max.</li> </ul>	50 mA
Power loss	
Power loss, typ.	13 W
Memory	
Work memory	
<ul style="list-style-type: none"> <li>integrated</li> <li>expandable</li> </ul>	192 kbyte No
Load memory	
<ul style="list-style-type: none"> <li>Plug-in (MMC)</li> <li>Plug-in (MMC), max.</li> </ul>	Yes 8 Mbyte

<ul style="list-style-type: none"> <li>• Data management on MMC (after last programming), min.</li> </ul>	10 y
<b>Backup</b>	
<ul style="list-style-type: none"> <li>• present</li> <li>• without battery</li> </ul>	Yes; Guaranteed by MMC (maintenance-free) Yes; Program and data
<b>CPU processing times</b>	
for bit operations, typ.	0.06 µs
for word operations, typ.	0.12 µs
for fixed point arithmetic, typ.	0.16 µs
for floating point arithmetic, typ.	0.59 µs
<b>CPU-blocks</b>	
Number of blocks (total)	1 024; (DBs, FCs, FBs); the maximum number of loadable blocks can be reduced by the MMC used.
<b>DB</b>	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> </ul>	1 024; Number range: 1 to 16000 64 kbyte
<b>FB</b>	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> </ul>	1 024; Number range: 0 to 7999 64 kbyte
<b>FC</b>	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> </ul>	1 024; Number range: 0 to 7999 64 kbyte
<b>OB</b>	
<ul style="list-style-type: none"> <li>• Number, max.</li> <li>• Size, max.</li> <li>• Number of free cycle OBs</li> <li>• Number of time alarm OBs</li> <li>• Number of delay alarm OBs</li> <li>• Number of cyclic interrupt OBs</li> <li>• Number of process alarm OBs</li> <li>• Number of startup OBs</li> <li>• Number of asynchronous error OBs</li> <li>• Number of synchronous error OBs</li> </ul>	see instruction list 64 kbyte 1; OB 1 1; OB 10 2; OB 20, 21 4; OB 32, 33, 34, 35 1; OB 40 1; OB 100 4; OB 80, 82, 85, 87 2; OB 121, 122
<b>Nesting depth</b>	
<ul style="list-style-type: none"> <li>• per priority class</li> <li>• additional within an error OB</li> </ul>	16 4
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
<ul style="list-style-type: none"> <li>• Number</li> </ul>	256
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	Z 0 to Z 7
<b>Counting range</b>	
— lower limit	0
— upper limit	999
<b>IEC counter</b>	
<ul style="list-style-type: none"> <li>• present</li> <li>• Type</li> <li>• Number</li> </ul>	Yes SFB Unlimited (limited only by RAM capacity)
<b>S7 times</b>	
<ul style="list-style-type: none"> <li>• Number</li> </ul>	256
<b>Retentivity</b>	
— adjustable	Yes
— lower limit	0
— upper limit	255
— preset	No retentivity
<b>Time range</b>	
— lower limit	10 ms

— upper limit	9 990 s
<b>IEC timer</b>	
• present	Yes
• Type	SFB
• Number	Unlimited (limited only by RAM capacity)
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	64 kbyte
<b>Flag</b>	
• Size, max.	256 byte
• Retentivity available	Yes; MB 0 to MB 255
• Retentivity preset	MB 0 to MB 15
• Number of clock memories	8; 1 memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes; via non-retain property on DB
• Retentivity preset	Yes
<b>Local data</b>	
• per priority class, max.	32 kbyte; Max. 2048 bytes per block
<b>Address area</b>	
<b>I/O address area</b>	
• Inputs	1 024 byte
• Outputs	1 024 byte
of which distributed	
— Inputs	none
— Outputs	none
<b>Process image</b>	
• Inputs	1 024 byte
• Outputs	1 024 byte
• Inputs, adjustable	1 024 byte
• Outputs, adjustable	1 024 byte
• Inputs, default	128 byte
• Outputs, default	128 byte
<b>Default addresses of the integrated channels</b>	
— Digital inputs	124.0 to 126.7
— Digital outputs	124.0 to 125.7
— Analog inputs	752 to 761
— Analog outputs	752 to 755
<b>Digital channels</b>	
• Inputs	1 016
— of which central	1 016
• Outputs	1 008
— of which central	1 008
<b>Analog channels</b>	
• Inputs	253
— of which central	253
• Outputs	250
— of which central	250
<b>Hardware configuration</b>	
Number of expansion units, max.	3
<b>Number of DP masters</b>	
• integrated	none
• via CP	4
<b>Number of operable FMs and CPs (recommended)</b>	
• FM	8
• CP, PtP	8
• CP, LAN	10
<b>Rack</b>	
• Racks, max.	4
• Modules per rack, max.	8; In rack 3 max. 7
<b>Time of day</b>	

<b>Clock</b>	
<ul style="list-style-type: none"> <li>• Hardware clock (real-time)</li> <li>• retentive and synchronizable</li> <li>• Backup time</li> <li>• Deviation per day, max.</li> <li>• Behavior of the clock following POWER-ON</li> <li>• Behavior of the clock following expiry of backup period</li> </ul>	<p>Yes</p> <p>Yes</p> <p>6 wk; At 40 °C ambient temperature</p> <p>10 s; Typ.: 2 s</p> <p>Clock continues running after POWER OFF</p> <p>the clock continues at the time of day it had when power was switched off</p>
<b>Operating hours counter</b>	
<ul style="list-style-type: none"> <li>• Number</li> <li>• Number/Number range</li> <li>• Range of values</li> <li>• Granularity</li> <li>• retentive</li> </ul>	<p>1</p> <p>0</p> <p>0 to 2<sup>31</sup> hours (when using SFC 101)</p> <p>1 h</p> <p>Yes; Must be restarted at each restart</p>
<b>Clock synchronization</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• to MPI, master</li> <li>• to MPI, slave</li> <li>• in AS, master</li> <li>• in AS, slave</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p> <p>No</p>
<b>Digital inputs</b>	
Number of digital inputs	24
<ul style="list-style-type: none"> <li>• of which inputs usable for technological functions</li> </ul>	16
integrated channels (DI)	24
Input characteristic curve in accordance with IEC 61131, type 1	Yes
<b>Number of simultaneously controllable inputs</b>	
horizontal installation	
— up to 40 °C, max.	24
— up to 60 °C, max.	12; up to 70 °C
vertical installation	
— up to 40 °C, max.	12
<b>Input voltage</b>	
<ul style="list-style-type: none"> <li>• Rated value (DC)</li> <li>• for signal "0"</li> <li>• for signal "1"</li> </ul>	<p>24 V</p> <p>-3 to +5V</p> <p>+15 to +30 V</p>
<b>Input current</b>	
<ul style="list-style-type: none"> <li>• for signal "1", typ.</li> </ul>	8 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	Yes; 0.1 / 0.3 / 3 / 15 ms (You can reconfigure the input delay of the standard inputs during program runtime. Please note that under certain circumstances your newly set filter time may not be effective until the next filter cycle.)
— Rated value	3 ms
for technological functions	
— at "0" to "1", max.	8 µs; Minimum pulse width/minimum pause between pulses at maximum counting frequency
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> <li>• unshielded, max.</li> </ul>	<p>1 000 m; 50 m for technological functions</p> <p>600 m; for technological functions: No</p>
for technological functions	
— shielded, max.	50 m; at maximum count frequency
— unshielded, max.	not allowed
<b>Digital outputs</b>	
Number of digital outputs	16
<ul style="list-style-type: none"> <li>• of which high-speed outputs</li> </ul>	4; Notice: You cannot connect the fast outputs of your CPU in parallel
integrated channels (DO)	16
Short-circuit protection	Yes; Clocked electronically
<ul style="list-style-type: none"> <li>• Response threshold, typ.</li> </ul>	1 A
Limitation of inductive shutdown voltage to	L+ (-48 V)

Controlling a digital input	Yes
Switching capacity of the outputs	
• on lamp load, max.	5 W
Load resistance range	
• lower limit	48 $\Omega$
• upper limit	4 k $\Omega$
Output voltage	
• for signal "1", min.	L+ (-0.8 V)
Output current	
• for signal "1" rated value	500 mA
• for signal "1" permissible range, min.	5 mA
• for signal "1" permissible range, max.	0.6 A
• for signal "1" minimum load current	5 mA
• for signal "0" residual current, max.	0.5 mA
Parallel switching of two outputs	
• for uprating	No
• for redundant control of a load	Yes
Switching frequency	
• with resistive load, max.	100 Hz
• with inductive load, max.	0.5 Hz
• on lamp load, max.	100 Hz
• of the pulse outputs, with resistive load, max.	2.5 kHz
Total current of the outputs (per group)	
horizontal installation	
— up to 40 °C, max.	3 A
— up to 60 °C, max.	2 A; 1.5 A @ > 60 °C
vertical installation	
— up to 40 °C, max.	2 A
Cable length	
• shielded, max.	1 000 m
• unshielded, max.	600 m
<b>Analog inputs</b>	
Number of analog inputs	5
• For voltage/current measurement	4
• For resistance/resistance thermometer measurement	1
integrated channels (AI)	5; 4x current/voltage, 1x resistance
permissible input voltage for current input (destruction limit), max.	5 V; Permanent
permissible input voltage for voltage input (destruction limit), max.	30 V; Permanent
permissible input current for voltage input (destruction limit), max.	0.5 mA; Permanent
permissible input current for current input (destruction limit), max.	50 mA; Permanent
Electrical input frequency, max.	400 Hz
No-load voltage for resistance-type transmitter, typ.	3.3 V
Constant measurement current for resistance-type transmitter, typ.	1.25 mA
Technical unit for temperature measurement adjustable	Yes; Degrees Celsius / degrees Fahrenheit / Kelvin
Input ranges	
• Voltage	Yes; $\pm 10$ V / 100 k $\Omega$ ; 0 V to 10 V / 100 k $\Omega$
• Current	Yes; $\pm 20$ mA / 100 $\Omega$ ; 0 mA to 20 mA / 100 $\Omega$ ; 4 mA to 20 mA / 100 $\Omega$
• Resistance thermometer	Yes; Pt 100 / 10 M $\Omega$
• Resistance	Yes; 0 $\Omega$ to 600 $\Omega$ / 10 M $\Omega$
Input ranges (rated values), voltages	
• 0 to +10 V	Yes
— Input resistance (0 to 10 V)	100 k $\Omega$
Input ranges (rated values), currents	
• 0 to 20 mA	Yes
— Input resistance (0 to 20 mA)	100 $\Omega$

<ul style="list-style-type: none"> <li>• -20 mA to +20 mA <ul style="list-style-type: none"> <li>— Input resistance (-20 mA to +20 mA)</li> </ul> </li> <li>• 4 mA to 20 mA <ul style="list-style-type: none"> <li>— Input resistance (4 mA to 20 mA)</li> </ul> </li> </ul>	Yes 100 Ω Yes 100 Ω
<b>Input ranges (rated values), resistance thermometer</b>	
<ul style="list-style-type: none"> <li>• Pt 100 <ul style="list-style-type: none"> <li>— Input resistance (Pt 100)</li> </ul> </li> </ul>	Yes 10 MΩ
<b>Input ranges (rated values), resistors</b>	
<ul style="list-style-type: none"> <li>• 0 to 600 ohms <ul style="list-style-type: none"> <li>— Input resistance (0 to 600 ohms)</li> </ul> </li> </ul>	Yes 10 MΩ
<b>Thermocouple (TC)</b>	
<b>Temperature compensation</b>	
<ul style="list-style-type: none"> <li>— parameterizable</li> </ul>	No
<b>Characteristic linearization</b>	
<ul style="list-style-type: none"> <li>• parameterizable <ul style="list-style-type: none"> <li>— for resistance thermometer</li> </ul> </li> </ul>	Yes; by software Pt 100
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	100 m
<b>Analog outputs</b>	
Number of analog outputs	2
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Voltage output, short-circuit current, max.	55 mA
Current output, no-load voltage, max.	14 V
<b>Output ranges, voltage</b>	
<ul style="list-style-type: none"> <li>• 0 to 10 V</li> <li>• -10 V to +10 V</li> </ul>	Yes Yes
<b>Output ranges, current</b>	
<ul style="list-style-type: none"> <li>• 0 to 20 mA</li> <li>• -20 mA to +20 mA</li> <li>• 4 mA to 20 mA</li> </ul>	Yes Yes Yes
<b>Connection of actuators</b>	
<ul style="list-style-type: none"> <li>• for voltage output two-wire connection</li> <li>• for voltage output four-wire connection</li> <li>• for current output two-wire connection</li> </ul>	Yes; Without compensation of the line resistances No Yes
<b>Load impedance (in rated range of output)</b>	
<ul style="list-style-type: none"> <li>• with voltage outputs, min.</li> <li>• with voltage outputs, capacitive load, max.</li> <li>• with current outputs, max.</li> <li>• with current outputs, inductive load, max.</li> </ul>	1 kΩ 0.1 μF 300 Ω 0.1 mH
<b>Destruction limits against externally applied voltages and currents</b>	
<ul style="list-style-type: none"> <li>• Voltages at the outputs towards MANA</li> <li>• Current, max.</li> </ul>	16 V; Permanent 50 mA; Permanent
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	200 m
<b>Analog value generation for the inputs</b>	
Measurement principle	Actual value encryption (successive approximation)
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> <li>• Integration time, parameterizable</li> <li>• Interference voltage suppression for interference frequency f1 in Hz</li> <li>• Time constant of the input filter</li> <li>• Basic execution time of the module (all channels released)</li> </ul>	12 bit Yes; 16.6 / 20 ms 50 / 60 Hz 0.38 ms 1 ms
<b>Analog value generation for the outputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> <li>• Conversion time (per channel)</li> </ul>	12 bit 1 ms
<b>Settling time</b>	

- for resistive load 0.6 ms
- for capacitive load 1 ms
- for inductive load 0.5 ms

## Encoder

### Connection of signal encoders

- for voltage measurement Yes
- for current measurement as 2-wire transducer Yes; with external supply
- for current measurement as 4-wire transducer Yes
- for resistance measurement with two-wire connection Yes; Without compensation of the line resistances
- for resistance measurement with three-wire connection No
- for resistance measurement with four-wire connection No

### Connectable encoders

- 2-wire sensor Yes
- permissible quiescent current (2-wire sensor), max. 1.5 mA

## Errors/accuracies

Temperature error (relative to input range), (+/-)	0.006 %/K
Crosstalk between the inputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.06 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.1 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.01 %/K
Crosstalk between the outputs, min.	60 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.06 %

### Operational error limit in overall temperature range

- Voltage, relative to input range, (+/-) 1 %
- Current, relative to input range, (+/-) 1 %
- Resistance, relative to input range, (+/-) 1 %
- Voltage, relative to output range, (+/-) 1 %
- Current, relative to output range, (+/-) 1 %

### Basic error limit (operational limit at 25 °C)

- Voltage, relative to input range, (+/-) 0.8 %; Linearity error  $\pm 0.06$  %
- Current, relative to input range, (+/-) 0.8 %; Linearity error  $\pm 0.06$  %
- Resistance, relative to input range, (+/-) 0.8 %; Linearity error  $\pm 0.2$  %
- Resistance thermometer, relative to input range, (+/-) 0.8 %
- Voltage, relative to output range, (+/-) 0.8 %
- Current, relative to output range, (+/-) 0.8 %

### Interference voltage suppression for $f = n \times (f_1 \pm 1 \%)$ , $f_1 =$ interference frequency

- Series mode interference (peak value of interference < rated value of input range), min. 30 dB
- Common mode interference, min. 40 dB

## Interfaces

Number of industrial Ethernet interfaces	0
Number of PROFINET interfaces	0
Number of RS 485 interfaces	1; MPI
Number of RS 422 interfaces	1; RS 422 / 485 combined

### Point-to-point connection

- Cable length, max. 1 200 m

### Integrated protocol driver

- 3964 (R) Yes
- ASCII Yes
- RK 512 Yes

### Transmission rate, RS 422/485

- with 3964 (R) protocol, max. 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex
- with ASCII protocol, max. 19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex

— with RK 512 protocol, max.

19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex

## 1. Interface

Interface type	Integrated RS 485 interface
Isolated	No
<b>Interface types</b>	
<ul style="list-style-type: none"> <li>• RS 485</li> <li>• Output current of the interface, max.</li> </ul>	<p>Yes</p> <p>200 mA</p>
<b>Protocols</b>	
<ul style="list-style-type: none"> <li>• MPI</li> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> <li>• Point-to-point connection</li> </ul>	<p>Yes</p> <p>No</p> <p>No</p> <p>No</p>
<b>MPI</b>	
<ul style="list-style-type: none"> <li>• Transmission rate, max.</li> </ul>	187.5 kbit/s
<b>Services</b>	
<ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Routing</li> <li>— Global data communication</li> <li>— S7 basic communication</li> <li>— S7 communication</li> <li>— S7 communication, as client</li> <li>— S7 communication, as server</li> </ul>	<p>Yes</p> <p>No</p> <p>Yes</p> <p>Yes</p> <p>Yes; Only server, configured on one side</p> <p>No; but via CP and loadable FB</p> <p>Yes</p>

## 2. Interface

Interface type	Integrated RS 422/ 485 interface
Isolated	Yes
<b>Interface types</b>	
<ul style="list-style-type: none"> <li>• RS 485</li> <li>• Output current of the interface, max.</li> </ul>	<p>Yes; RS 422 / 485 (X.27)</p> <p>No</p>
<b>Protocols</b>	
<ul style="list-style-type: none"> <li>• MPI</li> <li>• PROFINET IO Controller</li> <li>• PROFINET IO Device</li> <li>• PROFINET CBA</li> <li>• PROFIBUS DP master</li> <li>• PROFIBUS DP slave</li> <li>• Point-to-point connection</li> </ul>	<p>No</p> <p>No</p> <p>No</p> <p>No</p> <p>No</p> <p>No</p> <p>Yes</p>
<b>Point-to-point connection</b>	
<ul style="list-style-type: none"> <li>• Transmission rate, max.</li> <li>• Interface controllable from the user program</li> <li>• Interface can trigger alarm/interrupt in the user program</li> </ul>	<p>19.2 kbit/s; 38.4 kbit/s half duplex; 19.2 kbit/s full duplex</p> <p>Yes</p> <p>Yes; Message on break - identification</p>
<b>Protocols</b>	
PROFIsafe	No
<b>communication functions / header</b>	
PG/OP communication	Yes
Data record routing	No
<b>Global data communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• Number of GD loops, max.</li> <li>• Number of GD packets, max.</li> <li>• Number of GD packets, transmitter, max.</li> <li>• Number of GD packets, receiver, max.</li> <li>• Size of GD packets, max.</li> <li>• Size of GD packet (of which consistent), max.</li> </ul>	<p>Yes</p> <p>8</p> <p>8</p> <p>8</p> <p>8</p> <p>22 byte</p> <p>22 byte</p>
<b>S7 basic communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> <li>• User data per job, max.</li> <li>• User data per job (of which consistent), max.</li> </ul>	<p>Yes</p> <p>76 byte</p> <p>76 byte; 76 bytes (with X_SEND or X_RCV); 64 bytes (with X_PUT or X_GET as server)</p>
<b>S7 communication</b>	



<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• as server</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• as client</li> </ul>	Yes; Via CP and loadable FB
<ul style="list-style-type: none"> <li>• User data per job, max.</li> </ul>	180 kbyte; With PUT/GET
<ul style="list-style-type: none"> <li>• User data per job (of which consistent), max.</li> </ul>	240 byte; as server
<b>S5 compatible communication</b>	
<ul style="list-style-type: none"> <li>• supported</li> </ul>	Yes; via CP and loadable FC
<b>Number of connections</b>	
<ul style="list-style-type: none"> <li>• overall</li> </ul>	12
<ul style="list-style-type: none"> <li>• usable for PG communication <ul style="list-style-type: none"> <li>— reserved for PG communication</li> <li>— adjustable for PG communication, min.</li> <li>— adjustable for PG communication, max.</li> </ul> </li> </ul>	11
<ul style="list-style-type: none"> <li>— reserved for PG communication</li> </ul>	1
<ul style="list-style-type: none"> <li>— adjustable for PG communication, min.</li> </ul>	1
<ul style="list-style-type: none"> <li>— adjustable for PG communication, max.</li> </ul>	11
<ul style="list-style-type: none"> <li>• usable for OP communication <ul style="list-style-type: none"> <li>— reserved for OP communication</li> <li>— adjustable for OP communication, min.</li> <li>— adjustable for OP communication, max.</li> </ul> </li> </ul>	11
<ul style="list-style-type: none"> <li>— reserved for OP communication</li> </ul>	1
<ul style="list-style-type: none"> <li>— adjustable for OP communication, min.</li> </ul>	1
<ul style="list-style-type: none"> <li>— adjustable for OP communication, max.</li> </ul>	11
<ul style="list-style-type: none"> <li>• usable for S7 basic communication <ul style="list-style-type: none"> <li>— reserved for S7 basic communication</li> <li>— adjustable for S7 basic communication, min.</li> <li>— adjustable for S7 basic communication, max.</li> </ul> </li> </ul>	8
<ul style="list-style-type: none"> <li>— reserved for S7 basic communication</li> </ul>	0
<ul style="list-style-type: none"> <li>— adjustable for S7 basic communication, min.</li> </ul>	0
<ul style="list-style-type: none"> <li>— adjustable for S7 basic communication, max.</li> </ul>	8
<b>S7 message functions</b>	
Number of login stations for message functions, max.	12; Depending on the configured connections for PG/OP and S7 basic communication
Process diagnostic messages	Yes
simultaneously active Alarm-S blocks, max.	300
<b>Test commissioning functions</b>	
Status block	Yes; Up to 2 simultaneously
Single step	Yes
Number of breakpoints	4
<b>Status/control</b>	
<ul style="list-style-type: none"> <li>• Status/control variable</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Variables</li> </ul>	Inputs, outputs, memory bits, DB, times, counters
<ul style="list-style-type: none"> <li>• Number of variables, max.</li> </ul>	30
<ul style="list-style-type: none"> <li>— of which status variables, max.</li> </ul>	30
<ul style="list-style-type: none"> <li>— of which control variables, max.</li> </ul>	14
<b>Forcing</b>	
<ul style="list-style-type: none"> <li>• Forcing</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Forcing, variables</li> </ul>	Inputs, outputs
<ul style="list-style-type: none"> <li>• Number of variables, max.</li> </ul>	10
<b>Diagnostic buffer</b>	
<ul style="list-style-type: none"> <li>• present</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Number of entries, max.</li> </ul>	500
<ul style="list-style-type: none"> <li>— adjustable</li> </ul>	No
<ul style="list-style-type: none"> <li>— of which powerfail-proof</li> </ul>	100; Only the last 100 entries are retained
<ul style="list-style-type: none"> <li>• Number of entries readable in RUN, max.</li> </ul>	499
<ul style="list-style-type: none"> <li>— adjustable</li> </ul>	Yes; From 10 to 499
<ul style="list-style-type: none"> <li>— preset</li> </ul>	10
<b>Service data</b>	
<ul style="list-style-type: none"> <li>• can be read out</li> </ul>	Yes
<b>Interrupts/diagnostics/status information</b>	
<b>Diagnostics indication LED</b>	
<ul style="list-style-type: none"> <li>• Status indicator digital input (green)</li> </ul>	Yes
<ul style="list-style-type: none"> <li>• Status indicator digital output (green)</li> </ul>	Yes
<b>Integrated Functions</b>	
<b>Counter</b>	
<ul style="list-style-type: none"> <li>• Number of counters</li> </ul>	4; See "Technological Functions" manual
<ul style="list-style-type: none"> <li>• Counting frequency, max.</li> </ul>	60 kHz
<b>Frequency measurement</b>	
<ul style="list-style-type: none"> <li>• Number of frequency meters</li> </ul>	4; up to 60 kHz (see "Technological Functions" manual)

controlled positioning	Yes
integrated function blocks (closed-loop control)	Yes; PID controller (see "Technological Functions" manual)
PID controller	Yes
Number of pulse outputs	4; Pulse width modulation up to 2.5 kHz (see "Technological Functions" Manual)
Limit frequency (pulse)	2.5 kHz

### Potential separation

Potential separation digital inputs	
• Potential separation digital inputs	Yes
• between the channels	No
• between the channels and backplane bus	Yes

Potential separation digital outputs	
• Potential separation digital outputs	Yes
• between the channels	Yes
• between the channels, in groups of	8
• between the channels and backplane bus	Yes

Potential separation analog inputs	
• Potential separation analog inputs	Yes; common for analog I/O
• between the channels	No
• between the channels and backplane bus	Yes

Potential separation analog outputs	
• Potential separation analog outputs	Yes; common for analog I/O
• between the channels	No
• between the channels and backplane bus	Yes

### Isolation

Isolation tested with	600 V DC
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### Standards, approvals, certificates

CE mark	Yes
cULus	Yes; File E239877
RCM (formerly C-TICK)	Yes
KC approval	Yes
EAC (formerly Gost-R)	Yes

### Use in hazardous areas

• ATEX	Yes
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### Ambient conditions

Ambient temperature during operation	
• min.	-25 °C; = Tmin
• max.	70 °C; = Tmax; 60 °C @ UL/cUL, ATEX and FM use

Ambient temperature during storage/transportation	
• min.	-40 °C
• max.	70 °C

Altitude during operation relating to sea level	
• Installation altitude above sea level, max.	5 000 m
• Ambient air temperature-barometric pressure-altitude	Tmin ... Tmax at 1 140 hPa ... 795 hPa (-1 000 m ... +2 000 m) // Tmin ... (Tmax - 10 K) at 795 hPa ... 658 hPa (+2 000 m ... +3 500 m) // Tmin ... (Tmax -20 K) at 658 hPa ... 540 hPa (+3 500 m ... +5 000 m)

Relative humidity	
• With condensation, tested in accordance with IEC 60068-2-38, max.	100 %; RH incl. condensation/frost (no commissioning under condensation conditions)

### Resistance

Use in stationary industrial systems	
— to biologically active substances according to EN 60721-3-3	Yes; Class 3B2 mold, fungus and dry rot spores (with the exception of fauna); Class 3B3 on request
— to chemically active substances according to EN 60721-3-3	Yes; Class 3C4 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *
— to mechanically active substances according to EN 60721-3-3	Yes; Class 3S4 incl. sand, dust, *

Use on ships/at sea	
— to biologically active substances according to EN 60721-3-6	Yes; Class 6B2 mold and fungal spores (excluding fauna); Class 6B3 on request
— to chemically active substances according to EN 60721-3-6	Yes; Class 6C3 (RH < 75 %) incl. salt spray acc. to EN 60068-2-52 (severity degree 3); *

— to mechanically active substances according to EN 60721-3-6	Yes; Class 6S3 incl. sand, dust; *
<b>Usage in industrial process technology</b>	
— Against chemically active substances acc. to EN 60654-4	Yes; Class 3 (excluding trichlorethylene)
— Environmental conditions for process, measuring and control systems acc. to ANSI/ISA-71.04	Yes; Level GX group A/B (excluding trichlorethylene; harmful gas concentrations up to the limits of EN 60721-3-3 class 3C4 permissible); level LC3 (salt spray) and level LB3 (oil)
<b>Remark</b>	
— Note regarding classification of environmental conditions acc. to EN 60721, EN 60654-4 and ANSI/ISA-71.04	* The supplied plug covers must remain in place over the unused interfaces during operation!
<b>configuration / header</b>	
<b>Configuration software</b>	
• STEP 7	Yes; STEP 7 V5.5 + SP1 or higher or STEP 7 V5.3 + SP2 or higher with HSP 203
• STEP 7 Lite	No
<b>configuration / programming / header</b>	
• Command set	see instruction list
• Nesting levels	8
• System functions (SFC)	see instruction list
• System function blocks (SFB)	see instruction list
<b>Programming language</b>	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— CFC	Yes
— GRAPH	Yes
— HiGraph®	Yes
<b>Know-how protection</b>	
• User program protection/password protection	Yes
• Block encryption	Yes; With S7 block Privacy
<b>Dimensions</b>	
Width	120 mm
Height	125 mm
Depth	130 mm
<b>Weights</b>	
Weight, approx.	680 g
<b>last modified:</b>	8/24/2021 